B25X-7

B30X-7

B35X-7

B25XL-7



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Operation & Maintenance Manual

B22X-7, B25X-7, B30X-7, B35X-7 B25XL-7

FBA16, FBA17, FBA19, FBA20, FBA18 80 Volt

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B2397E0

Forklifts

Operation & Maintenance Manual

FORKLIFTS B22X-7, B25X-7, B30X-7, B35X-7 B25XL-7

FBA16, FBA17, FBA19, FBA20, FBA18 80 Volt

Original Instruction

This document is the informational asset of Doosan Corporation. Thus, unauthorized access, revision, distribution and copying of this document are strictly prohibited.

A WARNING

Do not start, operate or service this machine unless you have read and understood these instructions and received proper training.

Unsafe or improper use of the machine may cause serious injury or death.

Operators and maintenance personnel must read this manual and receive training before operating or maintaining the machine.

This manual should be kept with the machine for reference and periodically reviewed by the machine operator and by all personnel who will come into contact with it.

The following warning is provided pursuant to California Health & Safety Code Sections 25247.5 et, seq.

WARNING

California Proposition 65

Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

WASH HANDS AFTER HANDLING.

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Foreword

Literature Information

This manual should be stored in the operator's compartment in the literature holder or seat back literature storage area.

This manual contains safety, operation, transportation, lubrication and maintenance information.

Some photographs or illustrations in this publication show details or attachments that can be different from your lift truck. Guards and covers might have been removed for illustrative purposes.

Continuing improvement and advancement of product design might have caused changes to your lift truck which are not included in this publication. Read, study and keep this manual with the lift truck.

Whenever a question arises regarding your lift truck, or this publication, please consult your DOOSAN dealer for the latest available information.

Safety

The Safety Section lists basic safety precautions. In addition, this section identifies the text and locations of warning signs and labels used on the lift truck. Read and understand the basic precautions listed in the Safety Section before operating or performing lubrication, maintenance and repair on this lift truck.

Operator Restraint System (If Equipped)

This manual contains safety, operation and maintenance information for the DOOSAN operator restraint system. Read, study and keep it handy.

▲ WARNING

Your DOOSAN truck comes equipped with an operator restraint system. Should it become necessary to replace the seat for any reason, it should only be replaced with another DOOSAN operator restraint system.

Photographs or illustrations guide the operator through correct procedures of checking, operation and maintenance of the DOOSAN operator restraint system.

SAFE and EFFICIENT OPERATION of a lift truck depends to a great extent on the skill and alertness on the part of the operator. To develop this skill the operator should read and understand the Safe Driving Practices contained in this manual.

Forklift trucks seldom tipover, but in the rare event they do, the operator may be pinned to the ground by the lift truck or the overhead guard. This could result in serious injury or death.

Operator training and safety awareness is an effective way to prevent accidents, but accidents can still happen. The DOOSAN operator restraint system can minimize injuries. The DOOSAN operator restraint system keeps the operator substantially within the confines of the operator's compartment and the overhead guard.

This manual contains information necessary for Safe Operation. Before operating a lift truck make sure that the necessary instructions are available and understood.

Operation

The Operation Section is a reference for the new operator and a refresher for the experienced one. This section includes a discussion of gauges, switches, lift truck controls, attachment controls, transportation and towing information. Photographs and illustrations guide the operator

through correct procedures of checking, starting, operating and stopping the lift truck.

Operating techniques outlined in this publication are basic. Skill and techniques develop as the operator gains knowledge of the lift truck and its capabilities.

Maintenance

The Maintenance Section is a guide to equipment care. The illustrated, step-by-step instructions are grouped by servicing intervals. Items without specific intervals are listed under "When Required" ropics. Items in the "Maintenance Intervals" chart are referenced to detailed instructions that follow.

Maintenance Intervals

Use the service hour meter to determine servicing intervals. Calendar intervals shown (daily, weekly, monthly, etc.) can be used instead of service hour meter intervals if they provide more convenient servicing schedules and approximate the indicated service hour meter reading. Recommended service should always be performed at the interval that occurs first.

Under extremely severe, dusty or wet operating conditions, more frequent lubrication than is specified in the "Maintenance Intervals" chart might be necessary.

Perform service on items at multiples of the original requirement. For example, at "Every 500 Service Hours or 3 Months", also service those items listed under "Every 250 Service Hours or Monthly" and "Every 10 Service Hours or Daily".

Environment Management

Note that DOOSAN CORPORATION INDUSTRIAL VEHICLE BG is ISO 14001 certified which is harmonized with ISO 9001. Periodic ENVIRONMENTAL AUDITS & ENVIRONMENTAL PERFORMANCE EVALUATIONS have been made by internal and external inspection entities. LIFECYCLE ANALYSIS has also been made through out the total product life.

ENVIRONMENT MANAGEMENT SYSTEM includes DESIGN FOR ENVIRONMENT from the initial stage of the design. ENVIRONMENT MANAGEMENT SYSTEM considers environmental laws & regulations, reduction or elimination of resource consumption as well as environmental emission or pollution from industrial activities, energy saving, environment friendly product design(lower noise, vibration, emission, smoke, heavy metal free, ozone depleting substance free, etc.), recycling, material cost reduction, and even environmentally oriented education for the employee.

Important Safety Information

Most accidents involving product operation, maintenance and repair are caused by failure to observe basic safety rules or precautions. An accident can often be avoided by recognizing potentially hazardous situations before an accident occurs. A person must be alert to potential hazards, and use common sense. Persons must also have the necessary training, skills and tools before attempting to perform these functions.

Improper operation, lubrication, maintenance or repair of this product can be dangerous and could result in injury or death.

Do not operate or perform any lubrication, maintenance or repair on this product, until you have read and understood the operation, lubrication, maintenance and repair information.

Safety precautions and warnings are provided in this manual and on the product. If these hazard warnings are not heeded, bodily injury or death could occur to you or other persons.

The hazards are identified by the "Safety Alert Symbol" and followed by a "Signal Word" such as "WARNING" as shown below.

WARNING

The meaning of this safety alert symbol is as follows:

Attention! Become Alert! Your Safety is Involved.

The message that appears under the warning, explaining the hazard, can be either written or pictorially presented.

Operations that may cause product damage are identified by NOTICE labels on the product and in this publication.

DOOSAN cannot anticipate every possible circumstance that might involve a potential hazard, and common sense is always required. The warnings in this publication and on the product are therefore not all inclusive. Before any tool, procedure, work method or operating technique not specifically recommended by DOOSAN is used, you must be sure that it is safe for you and others. You should also ensure that the product will not be damaged or made unsafe by the operation, lubrication, maintenance or repair procedures you choose.

The information, specifications, and illustration in this publication are on the basis of information available at the time it was written. The specifications, torques, pressures, measurements, adjustments, illustrations, and other items can change at any time. These changes can affect the service given to the product. Obtain the complete and most current information before starting any job. DOOSAN dealers have the most current information available.

Safety

The safety rules and regulations in this section are representative of some, but not all rules and regulations that apply to lift trucks. Rules and regulations are paraphrased without representation that they have been reproduced verbatim.

Please refer to 29 CFR 1910.178 in the Code of Federal Regulations, the National Fire Protection Association No. 505 (NFPA), American National Standards Institute/Industrial Truck Standards Development Foundation, ANSI/ITSDF B56.1 Safety Standard for Low lift and High Lift Trucks, UL 583 Fire Safety Standard for Electric-Battery-Powered Industrial Trucks and subsequent revisions for a complete list of rules and regulations as to the safe operation of powered industrial lift trucks. Since regulations vary from country to country outside of U.S.A., operate this lift truck in accordance with local regulations.

DOOSAN lift trucks are manufactured in accordance with the National Fire Protection Association (NFPA) No. 505 and the American National Standards Institute, Inc. / Industrial Truck Standards Development Foundation (ANSI/ITSDF) B56.1, Safety Standard for Low and High Lift Trucks and, for European models, according to the regulations and standards laid down in EU Machinery Directive 2006/42/EC and EMC directive 2014/30/EU.

The most effective method of reducing the risk of serious injury or death to you or others is for you to know how to properly operate this lift truck, to be alert and to avoid actions or conditions that could cause accidents.

Do not operate a lift truck if it is in need of maintenance, repair or appears to be unsafe in any way. Report all unsafe conditions immediately to your supervisor, then contact your authorized lift truck dealer. Do not attempt any adjustments or repairs unless trained and authorized to do so.

Warning Signs and Labels

There are several specific safety signs on your lift truck. Their exact location and description of the hazard are reviewed in this section. Please take the time to familiarize yourself with these safety signs.

Make sure that you can read all warning and instruction labels. Clean or replace these labels if you cannot read the words or see the pictures. When cleaning the labels use a cloth, water and soap. Do not use solvent, gasoline, etc.

You must replace a label if it is damaged, missing or cannot be read. If a label is on a part that is replaced, make sure a new label is installed on the replaced part. See your dealer for new labels.

Training Required To Operate or Service Warning



Left of COWL viewed from the driver

⚠ WARNING

Improper operation or maintenance could result in injury or death. Do not operate or work on the lift truck unless you are properly trained. Read and understand the Operation and Maintenance Manual. Additional manuals are available from DOOSAN Lift Truck dealers.

This label also provides allowable lift truck capacity information.

General Warnings to Operator

WARNING

Only trained and authorized personnel may operate this machine. For safe operation, read and follow the operation and maintenance Manual furnished with this lift truck and observe the following warnings:

- 1. Before starting machine. Check all controls and warning devices for proper operation.
- Refer to machine identification plate for allowable machine capacity. Do not overload. Operate machines equipped with attachments as partially loaded machines when not handling a load.
- 3. Put directional control or shift lever in neutral before "ON-OFF" switch is turned on.
- 4. Start, turn and brake smoothly. Slow down for turns, slippery or uneven surfaces. Extremely poor surfaces should be repaired. Avoid running over loose objects or holes in the roadway surfaces. Use extreme caution when turning on inclines.
- Travel with load as low as possible and tilted back. If load interferes with visibility, travel with load trailing.
- 6. On grade operations travel with load up grade.
- Watch out for pedestrians and obstructions. Check overhead clearances.
- 8. Do not permit riders on forks or machine at any time
- Do not allow anyone to stand or pass under the elevated portion of any machine.
- Be sure operating surface can safely support machine.
- **11.** Operate machine and attachments only from operator's position.
- 12. Do not handle unstable or loosely stacked loads.
- Use minimum tilt when picking up or depositing a load.
- 14. Use extreme care when handling long, high or wide loads to ensure stability and durability of the truck.
- **15.** Forks should be completely under load and spread apart as far as load permits.
- 16. Machine should be equipped with overhead guard or equivalent protection. Where load requires it, use load backrest extension. Use extreme caution if operating without these devices.

- 17. Lower the lifting fork on the floor for parking the truck. Set the forward/reverse switch at neutral. Check that parking brake lamp is on, and turn the ignition switch to OFF position. Chock the wheels when parking the truck on a slope. Disconnect battery when parking an electric lift truck
- When charging the batteries of an electric forklift, observe safety instruction.
- 19. The emergency switch uses in emergency really. When you use often emergency switch by key switch, you can cause fatal mistake to your machine.
- 20. If user operates continuously pushing work or both brake pedal and accelerator pedal were depressed at the same time, main electric parts were able to damage.

Hand Placement Warning

▲ WARNING



No hands. Do not place hands in this area. Do not touch, lean on, or reach through the mast or permit others to do so.

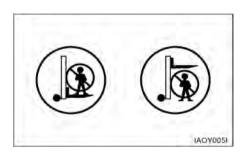


Located on the mast.

No Standing On Forks Warning, No Standing Under Forks Warning

WARNING

Do not stand or ride on the forks. Do not stand or ride on a load or pallet on the forks. Do not stand or walk under the forks.



Located on the lift cylinder.

Load Backrest Must Be In Place Warning

WARNING

Operation without this device in place may be hazardous.

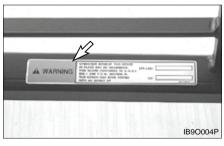


Located on the load backrest.

Overhead Guard Must Be In Place Warning

WARNING

Operation without this device in place may be hazardous. This guard conforms to A.N.S.I.B56.1 and F.E.M. Section IV. This design has been tested with an impact of appropriate value.



Located on the Overhead Guard.

No Riders Warning

WARNING

To avoid personal injury, allow no riders. A lift truck is designed for only one operator and no riders.



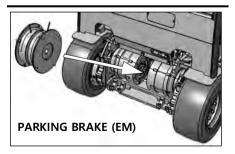
Located beside the operator's station.

Parking Brake Warning

▲ WARNING

The parking brake is automatically engaged with a "clunk" after the vehicle stops. Do not exit the vehicle until it is engaged.

Braking with the emergency switch during driving may cause damage to the parking brake. Inspect the parking brake after an emergency stop, and replace it if needed.



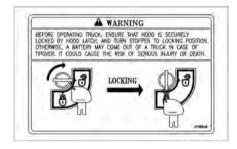
Battery Restraint Warning



Located on front of battery cover.

▲ WARNING

Before operating truck, ensure that hood is securely locked by hood latch, and turn stopper to locking position. Otherwise, a battery may come out of a truck in case of tipover. It could cause the risk of serious injury or death.



Battery Disconnect Before Servicing Warning

WARNING

Disconnect battery from truck and also discharge high voltages from capacitor banks with a 150 ohm, 25 watt Resistor before attempting to service this truck.(B+, B-)

[DRIVE CONTROLLER]



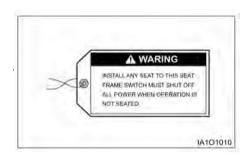
[PUMP CONTROLLER]



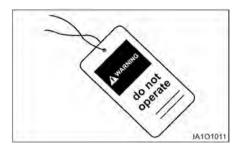
Seat Switch Warning

WARNING

Install any seat to this seat frame. Switch must shut off all power when operator is not seated.



General Hazard Information



Attach a "Do Not Operate" or similar warning tag to start switch or controls before servicing or repairing the lift truck

Do not start or service the lift truck when a "DO NOT OPERATE" or similar warning tag is attached to the start switch or controls.

Wear a hard hat, protective glasses and other protective equipment as required by job conditions.

Know the width of your attachments so proper clearance can be maintained when operating near fences, boundary obstacles, etc.

Do not wear loose clothing or jewelry that can catch on controls or other parts of the lift truck.

Keep the lift truck, especially the deck and steps, free of foreign material such as debris, oil tools and other items which are not part of the lift truck.

Secure all loose items such as lunch boxes, tools and other items which are not part of the lift truck.

Know the appropriate work-site hand signals and who gives them. Accept signals from one person only.

Always use the overhead guard. The overhead guard is intended to protect the lift truck operator from overhead obstructions and from falling objects.

A truck that is used for handing small objects or uneven loads must be fitted with a load backrest.

If the lift truck must be operated without the overhead guard in place due to low overhead clearance, use extreme care. Make sure there is no possibility of falling objects from any adjacent storage or work area. Make sure the load is stable and fully supported by the carriage and the load backrest extension (if equipped).

Do not raise loads any higher than necessary and never raise a load higher than 1830 mm (72 in) with the overhead guard removed.

Always use load backrest extension when the carriage or attachment does not fully support the load. The load backrest extension is intended to prevent the load or any part of the load from falling backwards into the operator's station.

When operating the lift truck, do not depend only on flashing lights or back-up alarm (if equipped) to warn pedestrians.

Always be aware of pedestrians and do not proceed until the pedestrians are aware of your presence and intended actions and have moved clear of the lift truck and/or load.

Do not drive lift truck up to anyone standing in front of an object.

Obey all traffic rules and warning signs.

Keep hands, feet and head inside the operator station. Do not hold onto the overhead guard while operating the lift truck. Do not climb on any part of the mast or overhead guard or permit others to do so

Do not allow unauthorized personnel to ride on the forks or any other part of the lift truck, at any time.

When working in a building or dock, observe floor load limits and overhead clearances.

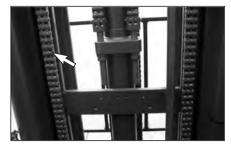
Inhaling Freon gas through a lit cigarette or other smoking method or inhaling fumes released from a flame contacting Freon can cause bodily harm or death. Do not smoke when servicing air conditioners or wherever Freon gas may be present.

Never put maintenance fluids into glass containers. Use all cleaning solutions with care.

Do not use steam, solvent, or high pressure to clean electrical components.

Report all needed repairs.

Lift Chains



Inspect the part of the chain that is normally operated over the crosshead roller. When the chain bends over the roller, the movement of the parts against each other causes wear.

Inspect to be sure that chain link pins do not extend outside of the bore hole.

If any single link pin is extended beyond its connecting corresponding link, it should be suspected of being broken inside of its bore hole.

Inspect the chain anchor and the anchor links for wear.

Do not change any factory set adjustment values (including engine rpm setting) unless you have both authorization and training. Especially Safety equipment and switches may not be removed or adjusted incorrectly. Repairs, adjustments and maintenances that are not correct can make a dangerous operating condition.

For any checkup, repair, adjustments, maintenance and all other work concerning your forklift truck, please contact your DOOSAN dealer. We would like to draw your attention to the fact that any secondary damages due to improper handling, insufficient maintenance, wrong repairs or the use of other than original DOOSAN spare parts waive any liability by DOOSAN.

Operation Information

Mounting and Dismounting

Mount and dismount the lift truck carefully.

Clean your shoes and wipe your hands before mounting.

Use both hands face the lift truck when mounting and dismounting.

Use the handgrips for mounting and dismounting.

Do not try to climb on or off the lift truck when carrying tools or supplies.

Do not use any controls as handholds when entering or leaving the operator's station.

Never get on or off a moving lift truck. Never jump off the lift truck.

Keep hands and steering wheel free of slippery material

Before Starting the Lift Truck

Perform a walk-around inspection daily and at the start of each shift. Refer to the topic "Walk-around Inspection" in "Every 10 Service Hours or Daily" section of this manual.

Adjust the seat so that full brake pedal travel can be obtained with the operator's back against the seat back.

Make sure the lift truck is equipped with a lighting system as required by conditions.

Make sure all hydraulic controls are in the HOLD position.

Make sure the directional control forward/reverse switch is in the NEUTRAL position.

Check the parking brake lamp to verify engagement of the parking brake.

Make sure no one is standing and/or working on, underneath or close to the lift truck before operating the lift truck.

Operate the lift truck and controls only from the operator's station.

Make sure the lift truck horn, lights, backup alarm (if equipped) and all other devices are working properly.

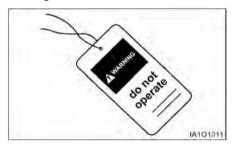
Check for proper operation of mast and attachments. Pay particular attention to unusual noises or erratic movement which might indicate a problem.

Make sure service and parking brakes, steering, and directional controls are operational.

Make sure all personnel are clear of lift truck and travel path.

Refer to the topic "Lift Truck Operation" in the "Operation Section" of this manual for specific starting instructions.

Starting the Lift Truck



Do not start the engine or move any of the controls if there is a "DO NOT OPERATE" or similar warning tag attached to the start switch or controls.

Before Operating the Lift Truck

Test brakes, steering controls, horn and other devices for proper operation. Report any faulty performance. Do not operate lift truck until repaired.

Learn how your lift truck operates. Know its safety devices. Know how the attachments work. Before moving the lift truck, look around. Start, turn and brake smoothly.

An operator must constantly observe his lift truck for proper operation.

Operating the Lift Truck

Always keep the lift truck under control.

Obey all traffic rules and warning signs.

Never leave the lift truck with turning the key switch on, or with the parking brake disengaged.

Operate the engine only in a well ventilated area. Lower the mast, with or without load, before turning or traveling. Tip over could result. Watch out for overhead obstructions.

Always observe floor load limits and overhead clearance.

Start, turn, and brake smoothly. Slow down for turns, grades, slippery or uneven surfaces.

Use special care when operating on grades. Do not angle across or turn on grades. Do not use a lift truck on slippery grades. Travel with forks downgrade when unloaded. Travel with load upgrade.

Do not overload, or handle offset, unstable, or loosely stacked loads. Refer to load capacity plate on the lift truck. Use extreme caution when handling suspended, long, high or wide load.

Tilt an elevated load forward only when directly over unloading area and with load as low as possible.

Do not stunt ride or indulge in horseplay.

Always look and keep a clear view of the path of travel.

Travel in reverse if load or attachment obstructs visibility. Use extreme caution if visibility is obstructed.

Stay in designated travel path, clear of dock edges, ditches, other drop-offs and surfaces which cannot safely support the lift truck.

Slow down and use extra care through doorways, intersections and other location where visibility is reduced.

Slow down for cross aisles, turns, ramps, dips, uneven or slippery surfaces and in congested areas and avoid pedestrians, other vehicles, obstruction, pot holes and other hazards or objects in the path of travel.

Always use overhead guards except where operation conditions do not permit. Do not operate lift truck in high stacking areas without overhead quards.

When stacking, watch for falling objects. Use load backrest extension and overhead guard.

Refer to the topic "Operation Techniques" in the "Operation Section" of this manual.

Loading or Unloading Trucks/Trailers

Do not operate lift trucks on trucks or trailers which are not designed or intended for that purpose. Be certain truck or trailer brakes are applied and wheel chocks in place (or be certain unit is locked to the loading dock) before entering onto trucks or trailers.

If trailer is not coupled to tractor, make sure the trailer landing gear is properly secured in place. On some trailers, extra supports may be needed to prevent upending or corner dipping.

Be certain dock plates are in good condition and properly placed and secured. Do not exceed the rated capacity of dock boards or bridge plates.

Lift Truck Parking

When leaving the operator station, park the lift truck in authorized areas only. Do not block traffic.

- Park the lift truck level, with the forks lowered and the mast tilted forward until the fork tips touch the floor.
- Move the directional control forward/reverse switch to NEUTRAL.
- The parking brake is automatically engaged with a "clunk" after the vehicle stops.
- When the parking brake has been engaged, turn the key switch to OFF and pull it out.
- Turn the disconnect switch to OFF (if equipped).
- Block the drive wheels when parking on an incline.

Maintenance Information

Perform all maintenance unless otherwise specified as follows:

- Park the lift truck in authorized areas only.
- Park the lift truck level, with the forks lowered and the mast tilted forward until the fork tips touch the floor
- Set the directional control forward/reverse switch to NEUTRAL position.
- Check the parking brake lamp to verify engagement of the parking brake.
- Remove the start switch key and turn the disconnect switch OFF (if equipped).
- Block the drive wheels when parking on an incline.

Pressure Air

Pressure air can cause personal injury. When using pressure air for cleaning, wear a protective face shield, protective clothing and protective shoes.

The maximum air pressure must be below 205 kPa (30 psi) for cleaning purposes.

Fluid Penetration

Always use a board or cardboard when checking for a leak. Escaping fluid under pressure, even a pinhole size leak, can penetrate body tissue, causing serious injury, and possible death. If fluid is injected into your skin, it must be treated by a doctor familiar with this type of injury immediately.

Crushing or Cutting Prevention

Support equipment and attachments properly when working beneath them. Do not depend on hydraulic cylinders to hold it up. Any attachment can fall if a control is moved, or if a hydraulic line breaks.

Never attempt adjustments while the lift truck is moving unless otherwise instructed or specified.

Where there are attachment linkages, the clearance in the linkage area will increase or decrease with movement of the attachment.

Stay clear of all rotating and moving parts.

Keep objects away from moving fan blades. They will throw or cut any object or tool that falls or is pushed into them.

Do not use a kinked or frayed wire rope cable. Wear gloves when handling the wire rope cable.

Retainer pins, when struck with force, can fly out and injure nearby persons. Make sure the area is clear of people when driving retainer pins.

Wear protective glasses when striking a retainer pin to avoid injury to your eyes.

Chips or other debris can fly off objects when struck. Make sure no one can be injured by flying debris before striking any object.

Falling Objects Protective Structure (FOPS)

This is an attached guard located above the operator's compartment and secured to the lift truck.

To avoid possible weakening of the Falling Objects Protective Structure (FOPS), consult a DOOSAN dealer before altering, by adding weight to, welding on, or cutting or drilling holes into the structure.

The overhead guard is not intended to protect against every possible impact. The overhead guard may not protect against some objects penetrating into the operator's station from the sides or ends of the lift truck.

The lift truck is equipped with an overhead guard and FOPS as standard. If there is a possibility of overhead objects falling through the guard, the guard must be equipped with smaller holes or a Plexiglas cover.

Any altering done that is not specifically authorized by DOOSAN invalidates DOOSAN's FOPS certification. The protection offered by this FOPS will be impaired if it has been subjected to structural damage. Structural damage can be caused by an overturn accident, by falling objects, etc.

Do not mount any item such as fire extinguishers, first aid kits and lights by welding brackets to or drilling holes in any FOPS structure. See your DOOSAN dealer for mounting quidelines.

Burn Prevention

Oils

Hot oil and components can cause personal injury. Do not allow hot oil or components to contact the skin

At operation temperature, the hydraulic tank is hot and can be under pressure.

Remove the hydraulic tank filter cap only after the engine has been stopped and the filter cap is cool enough to remove with your bare hand.

Remove the hydraulic tank filter cap slowly to relieve pressure.

Relieve all pressure in air, oil fuel or cooling systems before any lines, fittings or related items are disconnected or removed.

Batteries

Only trained and designated personnel should inspect, recharge or exchange batteries.

Always wear protective glasses when working with batteries.

Service, exchange and handle batteries only in authorized areas when proper safety and ventilation facilities are provided.

Do not smoke, or expose battery to sparks or flame when checking, charging or servicing battery. Keep chains and metallic tools away from top of battery.

Batteries give off flammable fumes which can explode.

Highly explosive gases are especially hazardous toward the end of the charging period as the battery approaches a full charge condition.

Electrolyte is an acid and can cause personal injury if it contacts skin or eyes.

Service batteries in accordance with battery manufacture instructions.

Refer to the topic "Batteries" in the "Maintenance Section" of this manual.

Fire or Explosion Prevention

All fuels, most lubricants and some coolant mixtures are flammable.

Do not smoke in areas where batteries are charged, or where flammable materials are stored

Clean and tighten all electrical connections. Check daily for loose or frayed electrical wires. Have all loose or frayed electrical wires tightened, repaired or replaced before operating the lift truck.

Keep all fuels and lubricants stored in properly marked containers and away from all unauthorized persons.

Store all oily rags or other flammable material in a protective container, in a safe place.

Do not weld or flame cut on pipes or tubes that contain flammable fluids. Clean them thoroughly with nonflammable solvent before welding or flame cutting on them.

Remove all flammable materials such as fuel, oil and other debris before they accumulate on the lift truck.

Do not expose the lift truck to flames, burning brush, etc., if at all possible.

Do not operate in areas where explosive gases exist or are suspected.

Fire Extinguisher

Have a fire extinguisher-type BC and 1.5KG minimum capacity-on rear overhead guard leg with latch and know how to use it. Inspect and have it serviced as recommended on its instruction plate.

Lines, Tubes and Hoses

Do not bend or strike high pressure lines. Do not install bent or damaged lines, tubes or hoses.

Repair any loose or damaged fuel and oil lines, tubes and hoses. Leaks can cause fires. Contact your DOOSAN dealer for repair or replacement.

Check lines, tubes and hoses carefully. Do not use your bare hand to check for leaks. Use a board or cardboard to check for leaks. See Fluid Penetration in the Safety Section for more details. Tighten all connections to the recommended torque. Replace if any of the following conditions are found.

End fittings damaged or leaking.

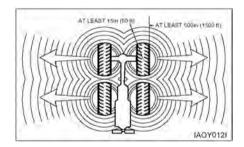
- Outer covering chafed or cut and wire reinforcing exposed.
- · Outer covering ballooning locally.
- Evidence of kinking or crushing of the flexible part of hose.
- Armoring embedded in the outer cover.
- · End fittings displaced.

Make sure that all clamps, guards and heat shields are installed correctly to prevent vibration, rubbing against other parts, and excessive heat during operation.

Tire Information

Explosions of air-inflated tires have resulted from heat-induced gas combustion inside the tires. The heat, generated by welding or heating rim components, external fire, or excessive use of brakes can cause gaseous combustion.

A tire explosion is much more violent than a blowout. The explosion can propel the tire, rim and axle components as far as 500 m (1500 ft) or more from the lift truck. Both the force of the explosion and the flying debris can cause personal injury or death, and property damage.



Do not approach a warm tire closer than the outside of the area represented by the shaded area in the above drawing.

Dry nitrogen (N2) gas is recommended for inflation of tires. If the tires were originally inflated with air, nitrogen is still preferred for adjusting the pressure. Nitrogen mixes properly with air.

Nitrogen inflated tires reduce the potential of a tire explosion, because nitrogen does not support combustion. Also, nitrogen helps prevent oxidation and the resulting deterioration of rubber and corrosion of rim components.

Proper nitrogen inflation equipment and training in its use are necessary to avoid over inflation. A tire blowout or rim failure can result from improper or misused equipment.

Stand behind the tread and use a self-attaching chuck when inflation a tire.

Servicing, changing tires and rims can be dangerous and should be done only by trained personnel using proper tools and procedures. If correct procedures are not followed while servicing tires and rims, the assemblies could burst with explosive force and cause serious personal injury or death. Follow carefully the specific information provided by your tire or rim servicing personnel or dealer.

Operator Restraint System (If Equipped)

Warning Signs and Labels

Your DOOSAN lift truck has the following tipover warning decals.

Make sure that you can read all safety signs. Clean or replace these if you cannot read the words or see the pictures. When cleaning the labels use a cloth, water and soap. Do not use solvent, gasoline, etc. You must replace a label if it is damaged, missing or cannot be read. If a label is on a part that is replaced, make sure a new label is installed on the replaced part. See you DOOSAN Lift Truck dealer for new labels.

The most effective method of preventing serious injury or death to yourself or others is to familiarize yourself with the proper operation of the lift truck, to be alert, and to avoid actions or conditions which can result in an accident.

WARNING

Tipover can occur if the truck is improperly operated. In the event of tipover, injury or death could result.







The "Survive in tipover" warning is located on the overhead guard. It shows the proper use of the operator restraint system.

Seat Adjustment

Forward and Backward Adjustment

Daewon Seat (Weight Input Adjustable)



Use the lever at the right-hand side to adjust the seat to the position you desire.

Make this seat adjustment before you drive the vehicle. After the adjustment, make sure the seat is fixed properly. Do not adjust the position of the seat while the vehicle is moving.

Grammer Seat (Weight Input Adjustable)



Use the lever at the left-hand side to adjust the seat to the position you desire.

Make this seat adjustment before you drive the vehicle. After the adjustment, make sure the seat is fixed properly. Do not adjust the position of the seat while the vehicle is moving.

▲ WARNING

Do not put your hand or finger under the seat. The movement of the seat's suspension may cause injury.

Weight adjustment

Caution

Do not put your hand or finger under the seat. The up-and-down movement of the seat's suspension may cause injury.

Daewon Seat (Weight Input Adjustable)



Pulling the weight adjusting lever upward, move it right or left to adjust the weight input based on your weight (50–130 kg).

Grammer Seat (Weight Input Adjustable)



Pulling the weight adjusting lever forward by turning, move it up or down to adjust the weight input based on your weight (50–170 kg).

Backrest Inclination

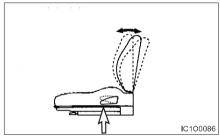
Use the lever at the left-hand side to tilt the backrest backward or forward.

Daewon Seat (Weight Input Adjustable)



Grammer Seat (Weight Input Adjustable)





Lumbar Support Adjustment

Grammer Seat (Weight Input Adjustable)

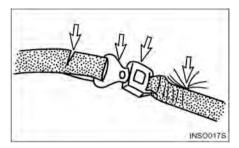


Turn the lumbar support adjusting lever to the right or left to tilt it backward or forward.

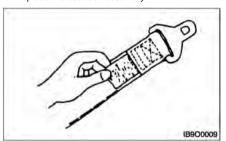
Seat Belt

The Operator Restraint System, Prevents the operator from jumping from the operator's compartment in the event of forward or side tipover. The system is designed to keep the operator on the seat and in the operator's compartment in the event of tipover.

Inspection



 If the seat belt is torn, if pulling motion is interrupted during extension of the belt, or if the belt cannot be inserted into the buckle properly, replace the seat belt assembly.



2. Belt Maintenance – Every 500 service hours. Check that the belt fastening works properly and that winding device is free from run lock when jerked. Check that the belt is suitably fastened to the seat. Check that the seat is correctly secured to the hood and the chassis. On visual inspection, fastenings must be intact, otherwise, contact the safety manager.

WARNING

Your DOOSAN truck comes equipped with a DOOSAN operator restraint system. Should it become necessary to replace the seat for any reason, it should only be replaced with another DOOSAN operator restraint system.



In the event of tipover, the seat and restraint system should be inspected for damage and replaced, if necessary.

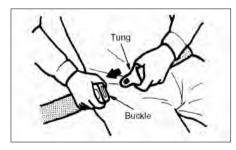
NOTE: Operator restraints shall be examined at the regular truck service intervals. It is recommended that they be replaced if any of the following conditions are found:

- Cut or frayed strap
- Worn or damaged hardware including anchor points
- Buckle or retractor malfunction
- Loose stitching

▲ WARNING

The seat belt may cause the operator to bend at the waist. If you are pregnant or have suffered from some abdominal disease, consult a doctor before you use the seat belt.

Fasten the Seat Belt

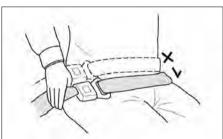


- Grip the plate (connector) of the belt and pull the belt from the retractor. Then insert the plate into the slot of the buckle until a snap is heard. Pull on the belt to confirm it is latched.
- Make sure the belt is not twisted.

WARNING

If you fasten the belt across your abdomen, the belt may injure your abdomen in an accident.

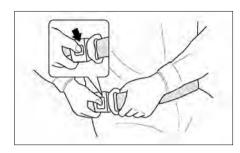




3. Be sure to fasten the belt across your hips, not across your abdomen.

NOTE: The belt is designed to automatically adjust to your size and movement. A quick pull on the belt will confirm that the automatic adjuster will hold the belt position in the event of an accident.

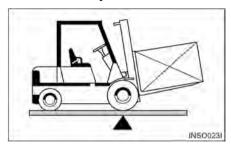
Release the Seat Belt



Push the button of the buckle to release the belt. The belt will automatically retract when released. Hold the plate of the belt and allow the belt to slowly retract.

Avoiding Lift Truck Tipover

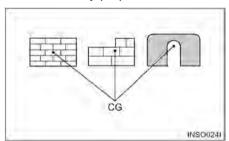
Lift Truck Stability



Counterbalanced lift truck design is based on the balance of two weights on opposite sides of a fulcrum (the front axle). The load on the forks must be balanced by the weight of the lift truck.

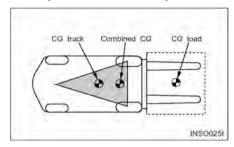
The location of the center of gravity of both the truck and the load is also a factor. This basic principle is used for picking up a load. The ability of the lift truck to handle a load is discussed in terms of center of gravity and both forward and sideways stability.

Center of Gravity (CG)



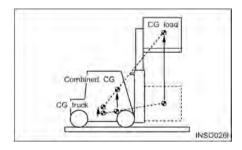
The point within an object, at which the whole weight of the object may be regarded as being concentrated, is called the center of gravity or CG. If the object is uniform, its geometric center will coincide with its CG. If it is not uniform, the CG could be at a point outside of the object. When the lift truck picks up a load, the truck and load have a new combined CG.

Stability and Center of Gravity



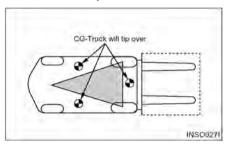
The stability of the lift truck is determined by the location of its CG; or, if the truck is loaded, the combined CG of the truck and load. The lift truck has moving parts and, therefore, has a CG that moves. The CG moves forward or backward as the mast is tilted forward or backward. The CG moves up or down as the mast moves up or down. The CG and, therefore, the stability of the loaded lift truck, are affected by a number of factors such as:

- the size, weight, shape and position of the load
- · the height to which the load is lifted
- the amount of forward or backward tilt
- tire pressure
- dynamic forces created when the lift truck is accelerated, braked or turned
- condition and grade of surfaces on which the lift truck is operated



These same factors are also important for unloaded lift trucks. They tip over sideways easier than a loaded lift truck carrying its load in the lowered position.

Lift Truck Stability Base



For the lift truck to be stable (not tip over forward or to the side), the CG must stay within the area of the lift truck stability base – a triangular area between the front wheels and the pivot of the steer wheels. If the CG moves forward of the front axle, the lift truck will tip forward. If the CG moves outside of the line on either side of the stability base, the lift truck will tip to the side.

A WARNING

Dynamic forces (braking, acceleration, turning) also affect stability and can produce tipover even when the CG is within the stability triangle.

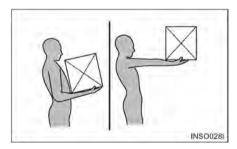
Remember that, unless otherwise indicated, the capacity load shown on the nameplate is for a standard lift truck with standard backrest, forks and mast, and having no special-purpose attachment. In addition, the capacity load assumes that the load center is no further from the top of the forks than it is from the face of the backrest. If these conditions do not exist, the operator may have to reduce the safe operating load because the truck stability may be reduced. The lift truck should not be operated if its capacity/nameplate does not indicate capacity load.

NOTE: If the load is not uniform, the heaviest portion should be placed closer to the backrest and centered on the forks.

NOTICE

- Capacity/Nameplates originally attached to forklifts sold by DOOSAN shall not be removed, altered or replaced without DOOSAN's approval.
- DOOSAN assumes no responsibility for lift trucks placed in service without a valid DOOSAN Nameplate.
- 3. If necessary to change your specification, contact your DOOSAN lift truck dealer.

Capacity Load (Weight and Load Center)



The capacity load of the lift truck is shown on the capacity/nameplate riveted to the truck. It is determined by the weight and load center. The load center is determined by the location of the CG of the load.

The load center shown on the nameplate is the horizontal distance from the front face of the forks, or the load face of an attachment, to the CG of the load. The location of the CG in the vertical direction is the same as the horizontal dimension.

Safety Rules



Only properly trained and authorized personnel should operate forklift trucks. Wear a hard hat and safety shoes when operating a lift truck. Do not wear loose clothing.

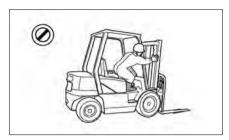


Inspect and check the condition of your forklift truck using the operator's check list before starting work. Immediately report to your supervisor any obvious defects or required repairs.



Do not operate your truck in unauthorized areas. Know your forklift truck and think safety. Do not compromise safety.

Follow all safety rules and read all warning signs.

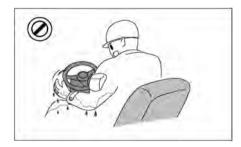


Do not operate a lift truck unless you are in the operator's seat. Keep hands and feet inside the operator's compartment. Do not put any part of the body outside of the operator's compartment. Never put any part of body into the mast structure or between the mast and the truck



Do not start, stop, turn or change direction suddenly or at high speed. Sudden movement can cause the lift truck to tip over. Slow the speed of your truck and use the horn near corners, exits, entrances, and near people.

In case of a truck with the steering knob, Do not operate the steering knob suddenly, to prevent accident caused by quick turning.



Never operate a lift truck with wet hands or shoes. Never hold any controls with grease on your hands. Your hands or feet will slide off of the controls and cause an accident.



Do not raise anyone on the forks of your lift truck unless using an approved safety cage. Do not let other people ride on the truck. Lift trucks are designed to carry loads, not people.



Do not operate your truck without the load backrest extension and overhead guard. Keep the load against the backrest with the mast tilted backward.

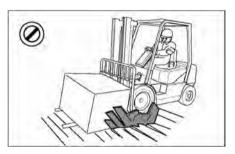


Do not lift or move loads that are not safe. Do not pick up an off center load. Such a load increases the possibility of a tipover to the side. Make sure loads are correctly stacked and positioned across both forks. Always use the proper size pallet. Position the forks as wide as possible under the load. Position loads evenly on the forks for proper balance. Do not lift a load with one fork.



Do not overload. Always handle loads within the rated capacity shown on the capacity plate.

Do not add extra counterweight to the truck. An overload can cause the truck to roll over and cause injury to personnel and damage to the lift truck.



Do not drive on soft ground.

Observe all signs, especially those on maximum permitted floor loadings, elevator capacities and clearance heights.

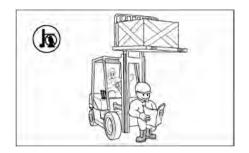
Handle loads carefully and check them closely for stability and balance.



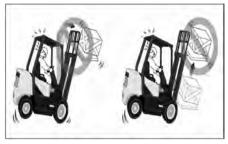
Do not drive on slippery surfaces.

Sand, gravel, ice or mud can cause a tipover.

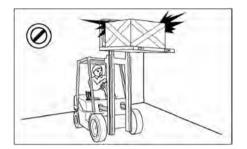
If unavoidable, slow down.



Do not permit anyone to stand or walk under the load or lifting mechanism. The load can fall and cause injury or death to anyone standing below.



Do not elevate the load with the mast tilted forward. Do not tilt the elevated loads forwards. This will cause the lift truck to tip over forward.



Look out for overhead obstructions when raising or stacking loads. Do not travel with a raised load. Do not travel with the mast raised. The lift truck can roll over and cause injury or death to you or other personnel.



Do not jump off if your truck starts to tip over. Stay in your seat to survive.

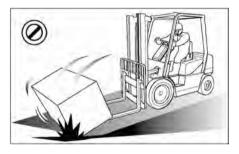


Do not move loose loads that are higher than the load backrest.

Be alert for falling loads when stacking.

Travel with the load tilted back and the forks as low as possible.

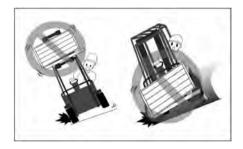
This will increase stability to the truck and load and permit better visibility for you.



Go up ramps in forward direction and down ramps in reverse direction when moving loads.

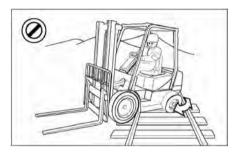
Never elevate a load with the forklift truck on an incline.

Go straight off and straight down. Use an assistant when going up or down a ramp with a bulky load.



Do not stack or turn on ramps.

Do not attempt to pick-up or deposit a load unless the lift truck is level. Do not turn on or drive across an incline.



Do not go over rough terrain. If unavoidable, slow down.

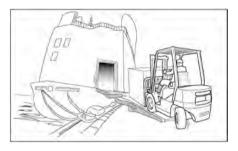
Cross railroad tracks slowly and diagonally whenever possible. A railroad crossing can give a loaded forklift truck a real jolt. For smoother crossing, cross the railroad diagonally so one wheel crosses at a time.



Avoid running over loose objects. Look in the direction of travel. Look out for other persons or obstructions in your path of travel. An operator must be in full control of his lift truck at all times.

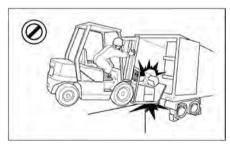


Do not drive in forward direction when loads restrict your visibility. Operate your lift truck in reverse to improve visibility except when moving up a ramp.

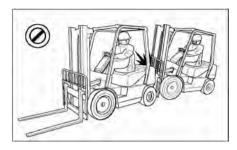


Be careful when operating a lift truck near the edge of a loading dock or ramp. Maintain a safe distance from the edge of docks, ramps and platforms. Always watch tail swing.

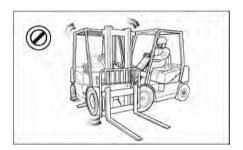
The truck can fall over the edge and cause injury or death.



Do not operate on bridge plates unless they can support the weight of the truck and load. Make sure that they are correctly positioned. Put blocks on the vehicle you enter to keep it from moving.



Do not operate your truck close to another truck. Always keep a safe distance from other trucks and make sure there is enough distance to stop safely. Never overtake other vehicles.



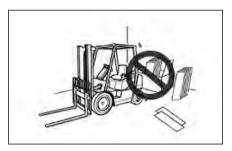
Do not use your lift truck to push or tow another truck.

Do not let another push or tow your truck. If a truck will not move, call a service technician.



Park your lift truck in authorized areas only. Fully lower the forks to the floor, put direction lever in NEUTRAL position, engage the parking brake, and turn the key to the OFF position. Remove the key and put blocks behind the wheels to prevent the truck from rolling. Shut off your forklift truck when leaving it unattended.

Check the condition of your forklift truck after the day's work.



Do not operate forklifts near flammable combustible materials.

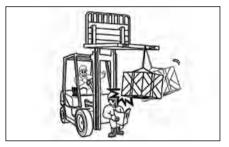
To avoid the discoloration, deformation or combustion of materials (such as lumber, veneer board, paper products and other similar items), always park at least 30 cm (12 inches) away from them.



Forklift trucks are not cars. They often have small tires, no suspension, and are very heavy.

The forklift's center of gravity will also change when carrying loads.

Avoid uneven bumps, pot holes and other hazards whenever possible.



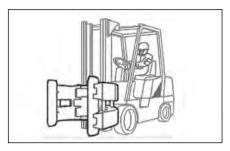
Carrying a load suspended on a chain or a cable may unbalance a truck.

Take extra care around pedestrians with a suspended load as it may sway or even strike them.



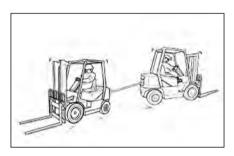
An unloaded forklift may be easier to tip over than a loaded truck.

When traveling without a load, the risk of lateral overturn is greater.



There are many special attachments available to replace the forks on a lift truck.

All carry safety implications and special training in their operation is highly recommended.



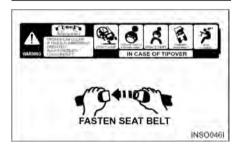
The counterweight draw bar should not be used for towing the forklift or for towing another forklift.

Towing is only advised in emergencies, by trained operators and at low speed, no faster than 2 km/h, to a convenient location for repair.

How to Survive in a Tipover (If Operator Restraint System Equipped)

WARNING

In the event of a tipover, the risk of serious injury or death will be reduced if the operator is using the operator restraint system and follows the instructions provided.



Always use operator restraint system.



Don't jump.



Hold on tight.



Brace your feet and keep them within the operator's compartment.



Lean away from the direction of fall.



Lean forward

Declaration of Conformity

We.

Manufacturer

Doosan Corporation Industrial Vehicle BG. 468, Injung-ro, Dong-gu, Incheon, Korea 22503

Authorized Representative, Compiler of Technical File According to 2006/42/EC

Doosan Industrial Vehicle Europe N.V. Mr. Chankyo Chung

Europark-Noord 36A, 9100 Sint-Niklaas, Belgium

herewith declare

that the following equipment conforms with the appropriate requirements of the Directives 2006/42/EC(Machinery Directive), and 2014/30/EU (EMC Directive) based on its design and type, as brought into circulation by us.

Description of the equipment:

Type : Lift Truck, Battery Powered Driven, Counterbalanced

Function : Lifting and Moving materials

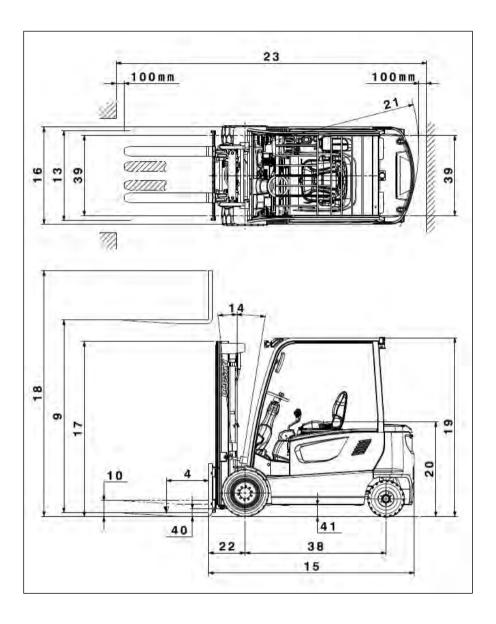
Family : B25X-7 Series

Model Name : B22/25/30/35X-7, B25XL-7

Specifications

-p-	J1111					
SS	1	Manufacturer				
ΙĔ	2	Model				
SIS	3	Load Capacity at rated load center			kg	
j ji	4	Load center				mm
Ş	5	Power type				
CHARACTERISTICS	6	Operator type				
	7	Tire Type	P : Pneumatic, E : Solid Soft, C : Cushion			
	8	Wheels (x=Driven)	Number of front / rear			
	9	Max.Fork Height with STD 2-stage mast				mm
	10	Free Lift	Ť			mm
	12	Fork carriage	ISO Class			
			Thickness x Width x Length		mm	
	13	Fork	Fork Spacing (Min. x Max.)		mm	
	14	Tilt of Mast	Forward / Backward			deg
တ္	15	THE ST WILLST	Length to Fork Face			mm
DIMENSIONS	16	1	Overall Width		mm	
S	17	1	Mast Lowered Height		mm	
鱼	18	Overall Dimensions	Mast Extended Height			mm
≧	19	1	Overhead Guard Heigh	ht		mm
	20	1	Seat Height		mm	
		Outer Turning Radius	ocat i loight			mm
	21	Inner Turning Radius				mm
	22	Load Moment Center	Center of drive axle to	fork face		
		Right Angle Stacking Aisle			x 1200 crossways	mm
	23	(With Pallets & Clearance)	vviatri			mm
	24	(With Pallets & Clearance)	Tuessal	Loaded / Ur	1200 lengthways	mm
Ž	24	-	Travel			km/h
FOR	25	Speed	Lifting			mm/s
F S	26		Lowering Loaded / Unloaded		mm/s	
PER FORMA NCE	28	Max. Drawbar pull	Loaded / Unloaded at 1.6km/h			kg.f
	30	Max. Gradeability	Loaded / Unloaded at 1.6km/h			%
WEIGHT	32	Total weight	with min. weight of batt	ery		kg
9	33	Axle Load	Loaded, Front / Rear		kg	
⋝	34	Axie Load	Unloaded, Front / Rear		kg	
	35		Number of Wheels (Front / Rear)			
	36	Tires	C:	Front		
	37		Size	Rear		
<u>0</u>	38	Wheel Base	Distance			mm
SS		T 1 Mr. Id.	Front		mm	
CHASSIS	39	Tread Width	Rear		mm	
ರ	40 41	Ground clearance	Looded	at lowest at center of wheel base		mm
			Loaded			mm
	42	Brakes	Service			
	43	Diakes	Parking			
	45 Battery	Туре				
		Voltage			V	
		Battery	Capacity (5 Hours Rating) Normal Max.		AH	
POWER TRAIN					AH	
			Min. Weight		kg	
		Battery compartment	At Chassis sizes (W x L x H)		mm	
	47		Drive motor rating at S2 60 minute			kW
	48	Electric Motors	Lifting motor rating at S3 15%		kW	
	54	Control Type	Drive and Hydraulic			Туре
	55	Drive Axle	Brake Type			Type
			System			bar
	57 Relief Pressure		Attachment		bar	
			, accommon			bai

DOOSAN	DOOSAN	DOOSAN	DOOSAN	DOOSAN
B22X-7	B25X-7	B25XL-7	B30X-7	B35X-7
2200	2500	2500	3000	3500
500	500	500	500	500
AC Electric				
Driver Seated				
P, E				
x 2/2	x 2 / 2	x 2 / 2	x 2 / 2	x 2 / 2
3230	3230	3230	3230	3000
147	147	147	152	152
CLASSII	CLASSII	CLASSII	CLASSIII	CLASSIII
40 x 100 x 1050	40 x 100 x 1050	40 x 100 x 1050	45 x 125 x 1050	45 x 125 x 1050
272 x 1035	272 x 1035	272 x 1035	286 x 1044	286 x 1044
6/9	6/9	6/9	6/9	6/9
2329	2329	2474	2480	2564
1245	1245	1245	1245	1245
2160	2160	2160	2160	2160
3990	3990	3990	3990	3760
2185	2185	2210	2210	2210
1070	1070	1070	1070	1070
1950	1950	2095	2095	2155
348	348	340	340	340
448	448	448	454	454
3620	3620	3766	3772	3832
3799	3799	3944	3950	4010
16 / 18	16 / 18	16 / 18	16 / 18	16 / 18
500 / 600	480 / 600	480 / 600	420 / 600	380 / 600
490 / 460	490 / 460	490 / 460	490 / 460	500 / 460
1768 / 1675	1768 / 1675	1768 / 1675	1768 / 1675	1768 / 1675
27 / 40	25 / 38	25 / 37	22 / 34	20 / 31
4419	4623	4747	5090	5509
5809 / 810	6275 / 848	6312 / 935	7253 / 837	7996 / 1013
2297 / 2123	2284 / 2339	2445 / 2302	2603 / 2487	2588 / 2921
2/2	2/2	2/2	2/2	2/2
23 x 10 - 12				
18 x 7 - 8				
1589	1589	1734	1734	1750
998	998	998	998	998
998	998	998	998	998
130	130	130	130	130
140	140	140	140	140
Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic
Auto-Electric	Auto-Electric	Auto-Electric	Auto-Electric	Auto-Electric
DIN 43536 A				
80	80	80	80	80
500	500	600	600	600
620	620	775	775	775
1560	1560	1870	1870	1870
1040 x 720 x 805	1040 x 720 x 805	1040 x 865 x 805	1040 x 865 x 805	1040 x 865 x 805
10.0 x 2				
21	21	21	21	21
MOSFET Inverter				
ODB	ODB	ODB	ODB	ODB
183	193	193	207	235
155	155	155	155	155
100	100	100	100	100



Noise and Vibration

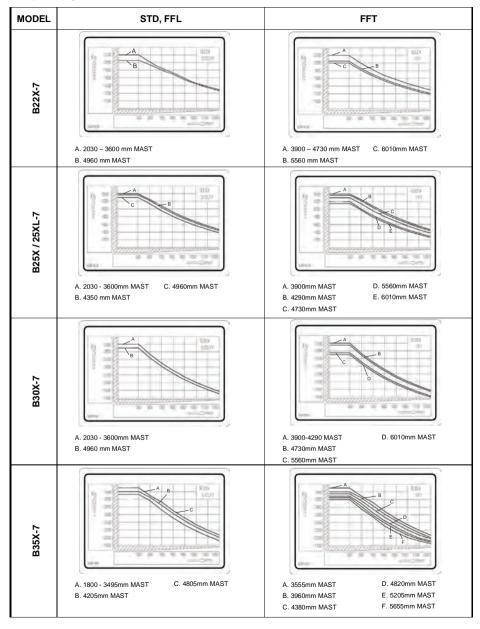
Noise at operator ear (measured by PREN 12053)

unit:dB(A)

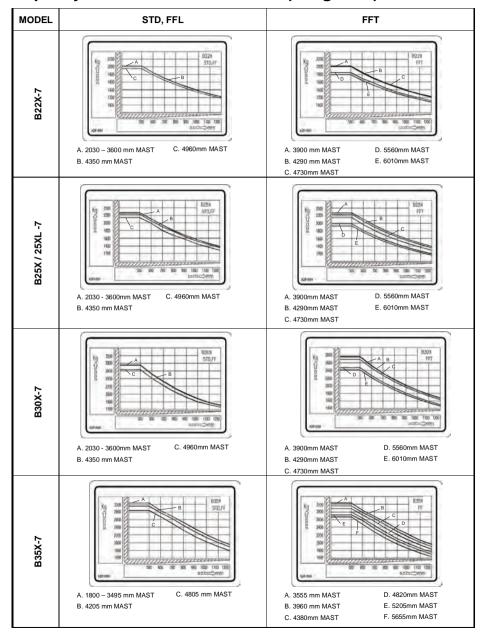
	Noise Level [Unit : dB(A)]
Model	Sound Pressure Level at Operator's Ear (Leq.)
	EN 12053
B22X-7	
B25X-7	
B25XL-7	69.7
B30X-7	
B35X-7	

*Test Model : B35X-7

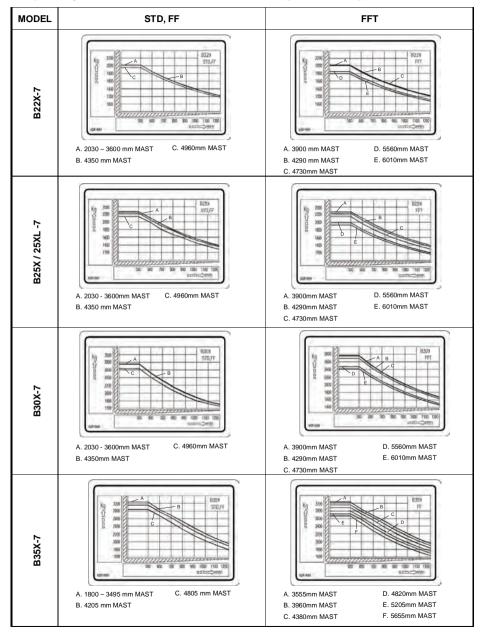
Capacity Chart



Capacity Chart - With Side Shifter (Integrated)



Capacity Chart - With Side Shifter (Hook on)



Serial Number

Serial Numbers Locations

For quick reference, record the serial numbers in the space provide below the illustration photographs.



Lift Truck Serial Number

Operator's Warning and Identification Plate

Familiarize yourself with the information on the Identification, Lift Capacity and Attachment Plates. Do not exceed allowable lift truck working capacity load ratings.

Operator's Warning Plate



Located on the right side of the operator's seat on the battery cover.

Identification, Lift Capacity and Attachment Plate

Lift Truck Capacity Rating

DO NOT exceed allowable lift truck working capacity load ratings.

The capacity of the lift truck is given by weight and distance to the load center. For example: a capacity of 1200kg(2540 lb) at 600mm(24in) means that the lift truck can lift 1200kg(2640lb) if the load center is 600 mm (24in) from both the vertical and horizontal faces of the forks.

Before attempting to lift any load, ensure that the weight and load center combination is within the capacity of the lift truck as shown on the capacity rating plate. To determine the load center measure the distance from the face of the carriage to the gravitational center of the load.

The rated capacity on the plate refers to the capacity of the lift truck as it left the factory. Subsequent changes of any form to the equipment or battery can alter the lift truck's rating.

The rated capacity of the lift truck applies to operating conditions where the lift truck is on level ground. The capacity of the lift truck is reduced on inclines.

Below are abbreviations that may appear on the Identification, Lift Capacity and Attachment Plate and their meanings.

Mast Abbreviations

The identification plate indicates the type of mast installed on the lift truck when it left the factory. The type of mast is indicated by an abbreviation.

STD - Standard Mast(single inner member, low free lift).

FF - Full Free Mast (single inner member, high free lift with primary cylinder).

FFT - Triple Lift Mast (two inner members, high free lift with primary cylinder).

 QUAD - Quadruple(Quad) Mast(three inner members, high free lift with primary cylinder).

SPEC - Special Mast, such as non-telescopic or double mast, not within the other classifications

When only a mast-type is listed on the identification plate, a standard carriage and forks are used.

Attachment Abbreviations (includes Special Forks)

SC - Special Carriage-increased width, height or outreach.

SSS - Shaft-type Sideshift Carriage.

HSS - Hook-type Sideshift Carriage(ITA).

ISS - Integral type Sideshift Carriage.

ISFP - Integral Shifting type Fork Positioner.

CW - Special Counterweight.

SF - Special Forks.

Numbers following this abbreviation indicate number and/or length of forks.

SS - SWS-Sideshift-Swing Shift.

RAM - Ram or Boom

ROTC - Rotating Carriage.

DBCBH - Double Cube Block Handler

HFP - Hydraulic Fork Positioner, Non Sideshift.

CR - Crane Arm or Crane Boom.

TH - Tire Handler.

CTH - Container Top Handler.

CSH - Container Side Handler

General Clamp (other than Bale, Carton)

- Load Push Device, Non Sideshift,

- Load Push-Pull Device. Non Sideshift.

or Roll).

LP

LPP

BC - Bale Clamp.

CC - Carton Clamp.

RC - Roll Clamp.

LS - Load Stabilizer.

LH - Log Handler.

PWH - Pulp Wood Handler.

SS-ST - Sideshift-Side Tilt Carriage.

Operator's Station and Monitoring Systems

Read and understand the "Safety", "Operation" and "Maintenance" sections before operating the lift truck.

Key Switch



The key switch is located on the right side of the steering column.



OFF - Turn the key switch to OFF (1) to disconnect the electrical circuits.



ON - Turn the key switch the ON (2) to connect the electrical circuits. If the key switch is left in the ON position when the operator leaves the lift truck, the LCD display will show a flashing "EE".

The power steering pump motor is activated when the key switch is turned to ON and the seat switch is closed.

NOTE: If the directional control forward/reverse switch is mounted on the left side of the lift lever, and when no operation lever is operated for about 6 seconds, power supply to the power steering pump motor will be cut-off. Then, if any one of the operation levers is operated, the power steering pump motor will restart.

Seat Switch



the seat switch is located under the operator's seat.



OPEN - When the operator's seat is in the up position the electrical circuits are disconnected.



CLOSE - When the operator's seat is in the down position(operator seated) the electrical circuits are connected.

The power steering pump motor is activated when the key switch is turned to ON and the seat switch is closed

Monitoring Systems Indicator



Located on the middle of the console cover panel.

The symbols shown on the instrument panel identify different features of the lift truck. The symbol for each feature is identified and an explanation of the function and location is described on the following page.

Display Segments

The display gives the following information about the operating state of the system:



Lift truck speed (expressed in kmh or mph)



Warning symbol indicating that the parking brake is being applied.



Low brake oil level: red LED



Safety contact open, indicated both by EE blinking message visualized in timemeter area and by relative symbol

With any directional switch active and safety contact still open, lift truck can't be moved, even after seat switch is closed; in such a case, after safety contact is closed, the symbol disappears.

EE code disappears only after active directional switch is turned off.

15959.9 Time gauge or odometer



Indicates steering angle



Maintenance notice: Notifies maintenance schedule set time is arrived.



Turtle mode (Low speed operation mode)



Economic, Standard or High Operation mode



Speedometer having graduations from 0 (low) to 9 (high) segments.



Battery voltage level gauge having 9 segments.

Table 1 shows the relationship between the battery charging progress and the No. of blocks. Both 36V/48V systems have the same relationship. Warning code EL indicates that the batteries are fully discharged.

LED Indicator

When switched, 4 LEDs appear in the left side of the COMPACT display to provide following information:



Warning message; red LED

DO

Lamp message; green LED

00

Active indicator lamp; green LED (option)



Seat belt warning (option); red LED on for 10 s

NOTE: The warning LEDs indicate following information

- Normal operation: LED turns on for a moment at system switch on or off.
- Communication to control board is lost: LED turns on after 3 s from the lost of communication to the control board.
- Board microprocessor failure: warning LED turns

No warning, no operation. (Option)

If the parking brake is being applied, the drive motor will not run even the accelerator pedal is pressed when selecting the forward or reverse directional control forward/reverse switch. Check that if the parking brake switch is activated.

Relation between battery charge level and number of visualized bars

Battery charge level	BDI Percent [%]
9	90%<
8	89% ~ 80%
7	79% ~ 70%
6	69% ~ 60%
5	59% ~ 50%
4	49% ~ 42%
3	41% ~ 34%
2	33% ~ 26%
1	25% ~ 20%
EL	> 20%

[Table 1. Relation between battery charge level and No. of indicator blocks]

The display shows system operating condition with the abbreviations. See Table 4.

Table 4. Abbreviated code

Code	Description	Abbreviation
F	EEPROM failure	EEPROM FAULT
17	Main circuit breaker fault	CONTACTOR FAULT
66	Drive right-side module overheated (95°C)	D-INV SHUTDOWN
67	Drive left-side module overheated (95°C)	L-INV SHUTDOWN
68	Pump module overheated (95°C)	P-INV SHUTDOWN
76	Pump motor encoder	P-MOTOR ENCODER
77	Right traction motor temperature sensor failure	D-M TEMP SENSOR
78	Left traction motor temperature sensor failure	L-M TEMP SENSOR
79	Pump motor temperature probe failure	P-M TEMP SENSOR
80	Left EM brake shorted	L-EM BRAKE
81	Right EM brake shorted	R-EM BRAKE

	Ť.	1
83	Controller parameter change fault	PAR CHANGE FAULT
84	Dual traction fault	DUAL TRA FAULT
H1	Drive right-side module low temperature (- 40°C)	D-INV UNDERTEMP
H2	Drive left-side module low temperature (- 40°C)	L-INV UNDERTEMP
НЗ	Pump low temperature (- 40°C)	P-INV UNDERTEMP
H4	Right traction motor open	D-MOTOR OPEN
H5	Left traction motor open	L-MOTOR OPEN
H6	Pump motor open	P-MOTOR OPEN
H7	CAN communication fault	CAN COMM FAULT
Н8	Software error	SOFTWARE ERROR
H	Software fault	SOFTWARE FAULT
Α	Capacitor not charged	CAP NOT CHARGED
E1	Drive right-side module overheated (85°C)	D-INV OVERTEMP
E2	Drive left-side module overheated (85°C)	L-INV OVERTEMP
E3	Pump module overheated (85°C)	P-INV OVERTEMP
E4	Drive right-side module overheated (145°C)	D-MOTOR OVERTEMP
E5	Drive left-side module overheated (145°C)	L-MOTOR OVERTEMP
E6	Pump module overheated (145°C)	P-MOTOR OVERTEMP
EE	Start failure	WRONG START
EE (FLASI NG)	Seat switch	SEAT SW OPEN
EL	Low battery voltage	LOW BATT VOLT
F0	Max. battery	MAX BATT

		VOLT
	voltage	VOLT MIN BATT
F1	Min. battery	
	voltage	VOLT
F2	Pedal trimmer	ACCEL FAULT
	failure	
	Drive right-side	D # " (EDTED
F3	module non-	D-INVERTER
-	saturated /	FAULT
	overcurrent	
	Drive left-side	
F4	module non-	L-INVERTER
	saturated /	FAULT
	overcurrent	
	Pump module non-	P-INVERTER
F5	saturated /	FAULT
	overcurrent	TAGET
	Drive right-side	D-MOTOR I
F6	motor current off-	OFFSET
	set	OFFSET
	Drive left-side	L-MOTOR I
F7	motor current off-	OFFSET
	set	OFFSET
	Pump motor	P-MOTOR I
F8	current off-set	OFFSET
	Steering sensor	STEER
F9	failure	SENSOR OUT
	12V encoder	
FA	failure	12V NOT OK
	Drive right-side	D-MOTOR
FC	motor encoder	ENCODER
	Drive left-side	L-MOTOR
Fd	motor encoder	ENCODER
FH	5V output failure	5V NOT OK
111	Pump input at start	
FL		PUMP SIGN ON
	up	EXTENSION
EF	Fingertip controller	
	failure	FAULT
L1	Lift coil open /	LIFT SOL
	short	FAULT
L2	Low coil open /	LOW SOL
	short	FAULT
L3	Tilt forward coil	TILT FWD
	open / short	SOLFAU
L4	Tilt reverse coil	TILT BACK
	open / short	SOLFAU
L5	AUX1 left coil open	AUX1 L-
LJ	/ short	SOLFAU
L6	AUX1 right coil	AUX1 R-
Lb	open / short	SOLFAU
17	AUX2 left coil open	AUX2 L-
L7	/ short	SOLFAU
	AUX2 right coil	AUX2 R-
L8	open / short	SOLFAU
	ISO/UNLOAD coil	ISO/UNLOAD
L9	open / short	SOL
21	Fingertip controller	EXT VOLT
	i ingenip contioner	LATVOLI

	over / low voltage	FAULT
51	Fingertip controller	EXT TIME
	CAN error	FAULT
C1	Fingertip controller	EXT CUR
	current over 18A	FAULT
C2	Fingertip controller 12V/5V voltage error	EXT POWER FAULT
FF	Fingertip knob	FINGERTIP
	output error	FAULT

Lift truck Operation Mode



Press E-S-H button to enter Economic, Standard, or High mode.

Availability of this function can be verified in the EASYVIEW menu.

- Pressing the E-S-H button enables switching to the respective mode and can edit the parameter related to a value which the driver cannot change and suitable for the selected mode.
- E-S-H unavailable: the symbol does not appear.
- E-S-H available: the symbol shows active mode

NOTE: While the forklift is in normal operation, the symbol indicates truck speed.

Alarm message displayed in the speedometer column in alphanumerical code.

Refer to Table 6 for the meaning of the alarm codes.



Motor and controller overheat alarm.

Front and Rear Floodlights Switch



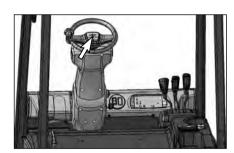
Located on the right side of the instrument panel.

OFF – Push the switch down to turn off the headlamp and rear lamp /rear.

Headlamp – When the switch is pushed upwards, the headlamp turns on at the first position.

Headlamp/Rear lamp – When the switch is pushed upwards, the headlamp and rear lamp turn on at the second position The rear lamp is an option.

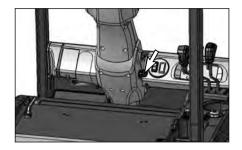
Horn Button





Located in the center of the steering wheel. Push in on the horn button to sound the horn.

Tilt Steering Column



Located on the lower front of the steering column.

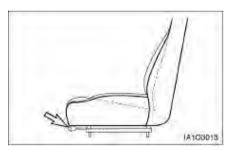
To adjust the steering column, raise the handle(1) and move the steering column to the desired position. Release the handle and the steering column will remain in the desired position.

Seat Adjustment

Adjust the seat at the beginning of each shift or when changing operators.

Adjust the seat to allow full travel of all pedals with the operator seated against the seat back.

The seat must be adjusted with the operator seated.



Move the lever to adjust the seat forward or backward. Release the lever. Move the seat slightly to lock it.

Emergency Switch (If Equipped)





OFF - Push the emergency switch button to disconnect the electrical circuits. (It must be done after the key switch is turned off)



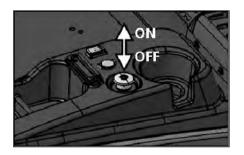
ON - Pull the emergency switch button to connect the electrical circuit.

Lift Truck Controls

Parking Brake

NOTICE

Do not operate the emergency switch while the forklift is in motion, unless in an emergency case. Using the parking brake in place of the service brake damages the parking brake severely.

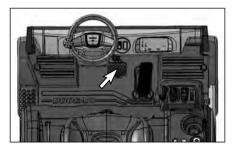


Parking brake activation - The parking brake is automatically engaged with a "clunk" after the vehicle stops.



Release of parking brake - press the accelerator pedal lightly to release the parking brake.

Service Brake Pedal



Service Brake - The service brake pedal is located on the floor of the operator's compartment.



Depress the service brake pedal to slow or stop the lift truck. Drive circuit will be interrupted while the pedal is depressed.

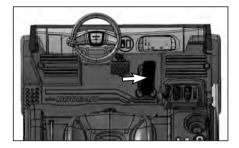


Release the service brake pedal to allow the lift truck to move.

Accelerator Pedal

NOTICE

The service brake and accelerator pedals should not be used at the same time, except for emergency situations. Use of both the brake and accelerator pedals at the same time may cause the drive motor to overheat.



Accelerator Pedal - The accelerator pedal is located on the floor of the operator's compartment.

Push down the pedal to increase travel speed.

If the accelerator pedal is pressed before turning the key switch to ON, "EE" error will be displayed and the alarm buzzer will sound. Release the foot and step on the pedal again to move the lift truck.

Release the pedal to decrease travel speed.

Directional control forward/reverse switch





Forward (1) - Push the forward/reverse switch forward to drive the truck forward.



Neutral (2) – If the forward/reverse switch is at the neutral position, the truck does not travel

The forward/reverse switch must be at the neutral position when the driver is off from the driver's seat or the key switch is OFF. The lift truck does not move until the accelerator pedal is released and the directional control forward/reverse switch is returned to neutral position. Forward/reverse switch for direction change.

NOTE: Wait Mode of Operation - This condition will go into effect when the following occurs. The seat switch is closed, key switch is on and the directional control forward/reverse switch is left in NEUTRAL for more than five seconds, with no operator input to any control.

The line contactor will open and the power steering motor will turn off to conserve energy. The lift truck will remain in this mode until the operator moves the directional control forward/reverse switch, pushes on the accelerator pedal and/or moves any control valve lever.



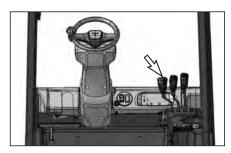
Reverse (3) – Pull the forward/reverse switch to drive the truck reverse.

NOTE: The directional control forward/reverse switch can be used for electrical braking (plugging). To slow or stop the lift truck when traveling in either direction, move the directional control forward/reverse switch to the opposite direction of travel while keeping the accelerator depressed. The lift truck will slow to a complete stop and then accelerate in the opposite direction.

If the driver stands up from the driver's seat while the lift truck is in operation, the seat switch will be activated and the drive motor will be turned off after 3 s. In this case, release the accelerator pedal and close the seat switch, return the forward/reverse switch to neutral and then shift it to desired position.

Push down on the accelerator

Lift Control Lever



The forks' lift control is located at the operator's right side front. The lift control lever is the lever at the left.



Lower(1) - Push the lever forward smoothly to lower the lift forks.



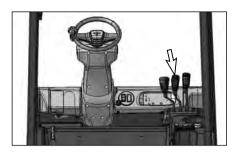
Hold(2) - Release the lift lever. The lever will return to the center(hold) position and the forks will remain in the position they are in.



Raise(3) - Pull the lever back smoothly to raise the lift forks.

NOTE: To prevent a sudden change of position of the load, operate all lift, tilt and attachment controls smoothly.

Tilt Control Lever



The forks' tilt control is located at the operator's right side front. The tilt control lever is the lever at the center.



Tilt Forward(1) - Push the lever forward smoothly to tilt the forks forward.



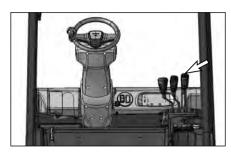
Hold(2) - Release the tilt lever. The lever will return to the center(hold) position and the forks will remain in the position they are in.



Tilt Back(3) - Pull the lever back smoothly to tilt the forks back.

NOTE: To prevent a sudden change of position of the load, operate all lift, tilt and attachment controls smoothly. Never tilt an elevated load forward past vertical.

Sideshift Attachment Control (If Equipped)



The sideshift attachment control is located at the operator's right side front. The sideshift attachment control lever is the lever at the right.



Sideshift Left(1) - Push the lever forward smoothly to shift the carriage to the left.



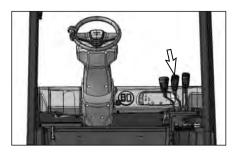
Sideshift Hold(2) - Release the sideshift attachment lever. The lever will return to the center(hold) position and sideshifting action will stop.



Sideshift Right(3) - Pull the lever back smoothly to shift the carriage to the right.

NOTE: To prevent a sudden change of position of the load, operate all lift, tilt and attachment controls smoothly.

Auto tilt control (If provided)



The auto tilt controller is on the left side of the tilt knob. Press the auto tilt switch to turn on the switch lamp and push the tile knob forward. The mast will stop at 90 degrees angle.

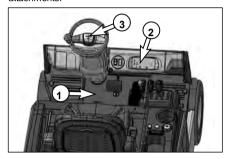
NOTE: To prevent sudden position shift of the load, operate the lift, tilting and side shift controller smoothly.

Before Operating the Lift Truck

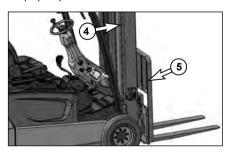
Walk-Around Inspection

For your own safety and maximum service life of the lift truck, make a thorough walk-around inspection before mounting the lift truck or starting to move it.

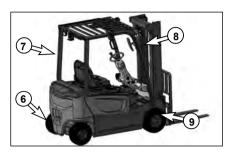
Look for such items as loose bolts, trash build-up, oil leaks, condition of tires, mast, carriage, forks or attachments.



- Inspect the operator's compartment for loose items and clean any mud or debris from the floor plates for safe footing.
- Inspect the instrument panel for damage to the indicator display.
- Test the horn and other safety devices for proper operation.

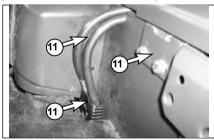


- 4. Inspect the mast and lift chains for wear, broken links, pins and loose rollers.
- Inspect the carriage, forks or attachments for wear, damage and loose or missing bolts.

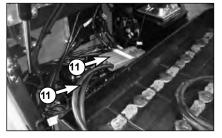


- Inspect the tires and wheels for proper inflation, cuts, gouges, foreign objects and loose or missing nuts.
- 7. Inspect the overhead guard for damage, loose or missing mounting bolts.
- **8.** Inspect the hydraulic system for leaks, worn hoses or damaged lines.
- Inspect the drive axle housing and the ground for oil leaks.
- Inspect common parts and drive axle, mast etc. for grounded, loosen or missing mounting bolts.

[OUTSIDE BATTERY CONNECTOR]



[INSIDE BATTERY CONNECTOR]



11. Inspect the battery compartment for loose connections, frayed cables and properly secured battery restraint.

WARNING

Batteries give off flammable fumes that can explode.

Do not smoke when observing the battery electrolyte levels.

Electrolyte is an acid and can cause personal injury if it contacts skin or eyes.

Always wear protective glasses when working with batteries.

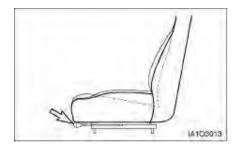


- **12.** Tilt the steering column to the full upright position and move the seat fully rearward.
- **13.** Raise the seat and cover assembly. Disconnect the battery.
- 14. Observe the battery electrolyte level for proper level. Connect the battery to the lift truck and lower the seat and cover assembly.

WARNING

Personal injury may occur from accidents caused by improper seat adjustment. Always adjust the operator's seat before operating the lift truck.

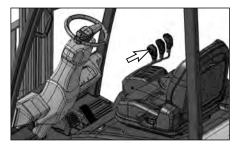
Seat adjustment must be done at the beginning of each shift and when operators change.



15. Position the seat by operating the lever and moving the seat forward or backward to a comfortable position.



16. Adjust the steering wheel to comfortable position. Grasp the steering wheel and raise the handle to release the steering column. PULL the steering column BACK or PUSH FORWARD to obtain the most comfortable position. RELEASE the knob and make sure the steering column is locked in this position.



17. With the seat switch closed and the directional control forward/reverse switch in NEUTRAL, turn the key switch ON. Observe the battery discharge indicator.



18. Make sure the battery is charged before operating the lift truck. A fully charged battery will cause "9 Segments" to be displayed on the BDI display.

Better Battery Performance

NOTICE

The lift truck operator must not start a shift with a battery that has been taken off a charger too soon.

A battery should never be disconnected from a charge until the charge cycle has been completed.

The batteries that have been fully charged should have a tag attached for identification.

In Operation, a battery should be discharged then recharged in 8 to 12 hours, depending on the charger type. Then, they should be allowed to cool and stabilize 4 to 8 hours. Repeated undercharging must be prevented. It can damage the battery.

If there is an indication of low battery operation, the lift truck operator should return the lift truck to the battery charging area.

NOTE: Refer to the Maintenance Section of this guide for additional battery exchanging and charging information.

Lift Truck Operation

Be sure no one is working on or near the lift truck.

Keep the lift truck under control at all times.

Reduce speed when maneuvering in tight quarters or when braking over a rise.

Do not allow the lift truck to overspeed downhill. Use the service brake pedal to reduce speed when traveling down hill.

NOTICE

Do not move the directional control forward/reverse switch from one direction to the other(plug) when the drive wheels are off the ground and rotating at full speed.

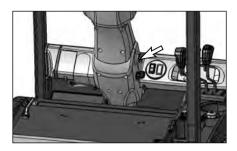
Damage can occur to the control panel.

Adjust the operator's seat.

1. Fasten the seat belt.



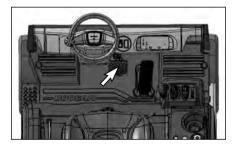
Move the directional control forward/reverse switch into the NEUTRAL position, if it is not already in this position.



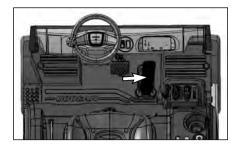
Turn the key switch to the ON position. Raise the attachments.



Move the directional control forward/reverse switch to the direction of travel.



5. Release the service brake pedal.



- **6.** Step on the acceleration pedal lightly and release it to release the parking brake.
- Push down on the accelerator pedal to obtain the desired travel speed. Release the pedal to decrease travel speed.
- To change the lift truck direction of travel, electrical braking(plugging) can be used to slow or stop the lift truck.

Electrical Braking (Plugging)



To slow, stop or change direction when traveling in either direction, move the directional control lever (1) to the opposite direction while keeping the accelerator pedal (2) depressed.

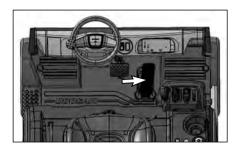
The Micro-controller senses that the motors are turning opposite to the lift truck and immediately goes into the plugging mode.

Rotation of the motors is retarded at a predetermined rate by electrical braking (plugging).

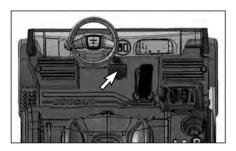
If the accelerator pedal is kept depressed, the Microcontroller will slow the lift truck to a complete stop and then accelerate in the opposite direction.



 Move the directional control lever to the opposite direction of lift truck travel.



- Hold the accelerator pedal down until the lift truck nearly comes to a complete stop. Release the accelerator pedal.
- 3. Push down on the service brake pedal to bring the lift truck to a complete stop and hold it.
- 4. If a change of direction is desired, continue to push down on the accelerator pedal until the desired travel speed in the opposite direction is obtained.



5. To stop the lift truck where conditions do not permit electrical braking(plugging). Release the accelerator pedal (1). Push down on the service brake pedal (2) and bring the lift truck to a smooth stop.

Steering Knob (If Equipped)

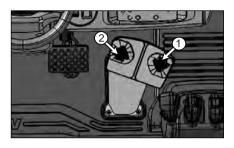
There is a steering knob available for inclusion with new truck deliveries. This option is solely intended for slow travel situations when two handed steering is not possible due to hydraulic operations.



▲ WARNING

Loss of stability can occur when a lift truck steering wheel is rotated quickly while the truck is in motion. A steering knob will assist with easy rotation of the steering wheel, but if a steering knob is improperly used (e.g., rotating the steering wheel quickly while the truck is in motion), this can contribute to truck instability and a tip over. A steering knob is intended for slow travel maneuverability ONLY.

Mono-Ped Control System (Option)





Forward-Push the left side (2) of the pedal for FORWARD direction travel.



Neutral-The lift truck should not move when the Mono-Ped pedal is released.



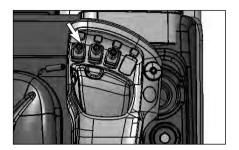
Reverse-Push the right side (1) of the pedal for REVERSE direction travel.

The MONO-PED pedal controls the speed and direction of the lift truck. Pushing on the right side of the pedal (1) causes the lift truck to move in REVERSE. The optional reverse lights and optional back-up alarm will be ON in the REVERSE position. Pushing on the left side of the pedal (2) causes the lift truck to move in FORWARD.

The speed of the truck increases as the pedal is depressed

Finger Tip

Lift Control knob





Lower - Push the knob forward smoothly to lower the lift forks.



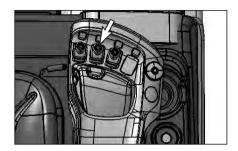
Hold - Release the lift knob. The knob will return to the center(hold) position and the forks will remain in the position they are in.



Raise - Pull the knob back smoothly to raise the lift forks.

NOTE: To prevent a sudden change of position of the load, operate all lift, tilt and attachment knobs smoothly.

Tilt Control knob





Tilt Forward - Push the knob forward smoothly to tilt the lift forks forward.



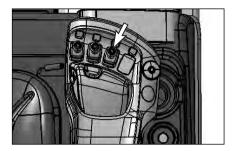
Hold - Release the tilt knob. The knob will return to the center(hold) position and the forks will remain in the position they are in.



Tilt Back - Pull the knob back smoothly to tilt the lift forks back.

NOTE: To prevent a sudden change of position of the load, operate all lift, tilt and attachment knobs smoothly.

Sideshift Attachment Control



The side shift attachment controller is at the frontright side of the driver, and the side shift control lever is at the right as shown in the figure.



Side shift Left (1) – open the knob softly forward to move the carriage to the left.



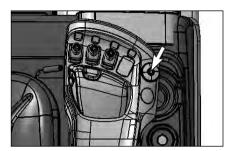
Side shift Stop (2) - release the side shift knob. The knob will return to the HOLD position and side shifting operation will stop.



Side shift Right (3) - pull the knob softly forward reverse to move the carriage to the right.

NOTE: To prevent a sudden change of position of the load, operate all lift, tilt and attachment knobs smoothly.

Emergency Switch



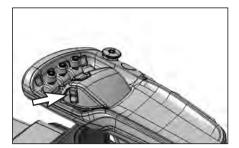


OFF - Push the emergency switch button to disconnect the electrical circuits. (It must be done after the key switch is turned off)



ON - Pull the emergency switch button to connect the electrical circuit.

Directional Control Switch





Forward - push the forward/reverse switch forward to drive the truck forward.



Neutral - if the forward/reverse switch is at the neutral position, the truck does not travel.

The forward/reverse switch must be at the neutral position when the driver is off from the driver's seat or the key switch is OFF. The forklift truck does not move until the accelerator pedal is released and the directional control forward/reverse switch is returned to neutral position.

NOTE: operation wait mode: - this mode is effective in the following condition While the driver is not driving, the seat switch is closed and the key switch is ON, and the directional control forward/reverse switch is at neutral for 5 s or longer

The circuit breaker opens and the power steering motor is shut down to save energy. The lift truck maintains the mode until the driver operates the directional control switch and step on the acceleration pedal or operated the control valve lever.

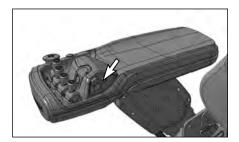


Reverse - pull the forward/reverse switch towards the driver to drive the lift truck reverse

NOTE: The directional control forward/reverse switch may be used for electrical braking (plugging). To stop or low down the lift truck during travel, operate the directional control switch to the opposite direction of the travel. When the lift truck has slowed down sufficiently or stopped, accelerate the lift truck in the opposite direction.

If the driver stands up from the driver's seat while the forklift truck is in operation, the seat switch will be activated and the drive motor will turned off after 3 s. In this case, release the accelerator pedal and close the seat switch, return the forward/reverse switch to neutral and then shift it to desired position in the respective direction. Then, step on the acceleration pedal.

Horn Button

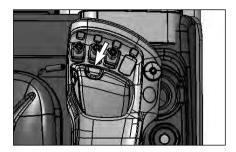




Located in the right side of the directional control switch.

Push in on the horn button to sound the horn.

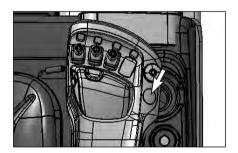
Auto Tilt Control (If provided)



The auto tilt controller is at the rear side of the tilt knob. Press the auto tilt switch to turn on the switch lamp and push the tile knob forward. The mast will stop at 90 degrees angle.

NOTE: To prevent sudden position shift of the load, operate the lift, tilting and side shift controller smoothly.

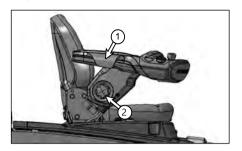
Auto Clamp Control (If provided)



The auto clamp controller is at the rear side of the emergency switch. Pressing the auto clamp switch enables operation of the AUX2 knob. If not AUX2 operation signal is provided for 10 s after the trigger, the AUX2 will be locked. To reset the AUX2, press the auto clamp switch again. In addition, if no AUX2 operation signal is provided after key switch ON, the AUX2 will be locked up.

NOTE: To prevent sudden position shift of the load, operate the lift, tilting and side shift controller smoothly.

Adjustment of Armrest

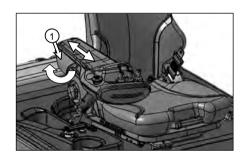


Using the two adjustment device, adjust the positions of the arm rests to a comfortable positions.

knob #1 - forward, backward adjustment

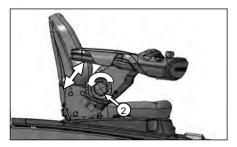
knob #2 - upward, downward adjustment

Forward and Backward Adjustment

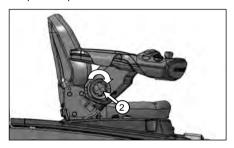


- 1. Turn No. 1 lever upwards.
- 2. Adjust the position of the arm rest.
- 3. Release the No. 1 lever to fix the arm rest.

Up and Down Adjustment

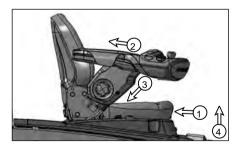


Turn No. 2 knob leftwards (CCW) to adjust the arm rest position up/down.



Turn No. 2 knob to the right (CW) to fix the arm rest.

Hood Opening



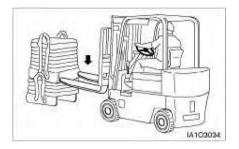
- 1. Slide the seat to the backward-most position.
- 2. Slide the armrest to the backward-most position.
- 3. Slide the armrest to the downward-most position.
- 4. Open the hood.

Operating Techniques

NOTE: The photographs and line art used in the following Operating Techniques, are typical examples and may not apply to your particular lift truck.

Inching into Loads

 Move the lift truck slowly forward into position and engage the load. Lift truck should be square with load. The forks should be spaced evenly between pallet stringers and as far apart as the load will permit.



2. Move the lift truck forward until the load touches the carriage



WARNING

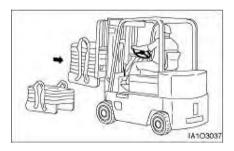
The forklift truck must not be used to push loads or other vehicles.

Only the moving equipment supplied or the rear hook for towing must be used.

Lifting the Load



- Lift the load carefully and tilt the mast back a short distance.
- 2. Tilt the mast further back to cradle the load.



- **3.** Operate the lift truck in reverse until the load is clear of the other loads.
- **4.** Lower the load to the travel position before turning or traveling.

Traveling With or Without a load

When traveling with and without a load, travel with the fork as low as possible, while still maintaining good floor clearance height.



 Carry the load as low as possible, while still maintaining ground clearance.

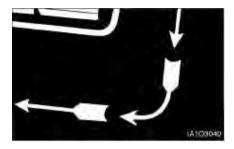


Travel with the load uphill on upgrades and downgrades.

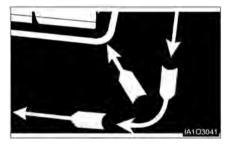


For better vision, travel in reverse with bulky loads.

Lift Truck Turning



 When turning sharp corners, keep close to the inside corner. Begin the turn when the inside drive wheel meets the corner.

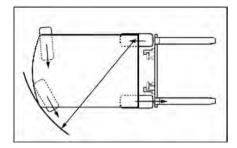


When turning in narrow aisles, keep as far from the stockpile as possible when making a turn into the aisle. Allow for counterweight swing.

NOTE: The MicroCommand control uses the steer wheel angle signals to adjust drive motor speeds to match the steering cramp angle.

With steer wheel cramp angles of 20° or more, the MicroCommand control limits drive motor speed to both drive motors.

Limiting motor speed when turning reduces lift truck rotational speed while maintaining traction and power to both drive wheels.



3. As the steer wheel angle increases, the inside drive motor speed is progressively slowed down with respect to the outside drive motor speed.

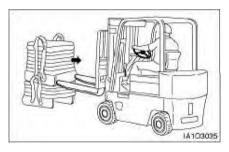
Unloading Lift Truck



- 1. Move the lift truck into the unloading position.
- 2. Tilt the mast forward only when directly over the unloading area.

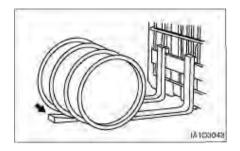
M WARNING

Do not tilt the mast forward with the load unless directly over the unloading area, even if the power is off.

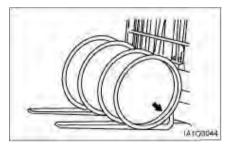


- Deposit the load and back away carefully to disengage the forks.
- **4.** Lower the carriage and forks to either travel position or park position.

Lifting Drums or Round Objects

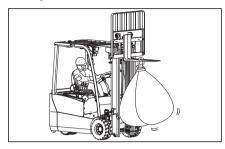


 Block drums or round objects. Tilt mast forward and slide fork tips along the floor to get under the load.



- 2. Tilt the mast back slightly until the load is cradled on the forks before lifting.
- 3. Lift the load to the travel position.

Safety instructions for attachments when transporting suspended loads



▲ WARNING

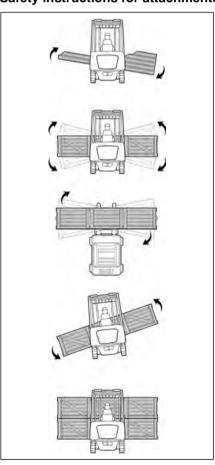
Swinging loads and a reduced residual capacity can result in accidents

Adapt the travel speed to the load, less than walking pace.

Secure swinging loads for example with lifting slinas.

Reduce the residual capacity and have it certified by an expert.

Safety instructions for attachments when transporting wide loads



Load lateral center of gravity

Where it is necessary to lift a wide load where the lateral load center of gravity is unknown. Do a test lift first to determine lateral center of

gravity and potential movement with the load during transport. Exercise extra caution when handling offcenter loads that cannot be centered.

Load Stability

Be careful when stopping or changing direction suddenly, lifting or lowering suddenly as wide loads could become unstable.

Load Swing

Be careful whilst travelling or turning, the load ends will swing wide. Make sure you have adequate clearance, and watch out for people in the area.

Load Shift

Be careful when turning, turn slowly to prevent load from shifting.

Visibility

When carrying a bulky load which blocks or restricts forward visibility the truck shall be driven with the load trailing and if necessary under the direction of a person who has visibility in the direction of travel, unless safe work practises allow otherwise.

Parking the Lift Truck

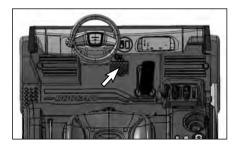
NOTICE

Parking or storage of electric lift trucks outdoor can cause lift truck system damage or failure.

Park or store all electric lift trucks inside a building to protect electrical system from moisture damage.

When leaving the operator's station, park the lift truck in authorized areas only. Do not block traffic.

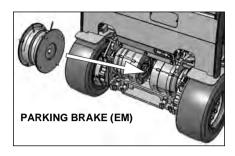
Park the lift truck level, with the forks lowered and the mast tilted forward until the fork tips touch the floor. Block the drive wheels when parking on an incline.



1. Apply the service brake to stop the lift truck.



Move the directional control forward/reverse switch into NEUTRAL.



3. The parking brake is automatically engaged with a "clunk" after the vehicle stops.



4. Tilt the mast forward and lower forks to the floor.



5. Turn key switch to OFF and remove the key.

[OUTSIDE BATTERY CONNECTOR]



[INSIDE BATTERY CONNECTOR]



6. Disconnect the battery.



7. Block the wheels if parking on an incline.

Lift Fork Adjustment

WARNING

When adjusting the fork spread, be careful not to pinch your hand between forks and the carriage slot.

Hook-on type Fork



- Move up the hook pin to the free position in each fork to side the fork on the carriage bar.
- Adjust the forks in the position most appropriate for the load and as wide as possible for load stability.
- 3. When adjusting the forks, make sure that the weight of the load is centered on the truck.
- After adjustment, set the fork locks to keep the forks in place.

WARNING

Make sure the forks are locked before carrying a load.

If the fork/locking pin is not fully engaged, the fork could become unintentionally disengaged.

Storage Information

Before Storage

To place the machine in storage for an extended period of time, the following measures must be taken to ensure that it can be returned to operation with minimal service.

- After every part is washed and dried, the machine should be housed in a dry building. Never leave it outdoors. In case it has to be left outdoors, lay wooden boards on the ground, park the machine on the boards and cover it with canvas, etc.
- 2. Lubricate, grease and replace oil before storage.
- **3.** Apply a thin coat of grease to exposed hydraulic cylinder piston rods.
- Cover batteries after removing terminals, or remove them from the machine and store separately.

During Storage

Drive the truck for a short period at least once a month. This coats moving part surfaces with a new film of oil. Charge the battery at this same time.

After Storage

After storage (when it is kept without cover or rust preventive and once is month operation has not been made), you should apply the following treatment before operation.

- Remove the drain plug on hydraulic tank and drain mixed water.
- Wipe off grease from hydraulic cylinder piston rod.
- Measure specific gravity and check that battery is charged.
- Drive at low speed to make sure inside of transfer is well oiled.

Transportation Hints

Shipping

Check travel route for overpass clearances. Make sure there is adequate clearance if the lift truck being transported is equipped with a high mast, overhead guard or cab.

To prevent the lift truck from slipping while loading, or shifting in transit, remove ice, snow or other slippery material from the loading dock and the truck bed before loading.

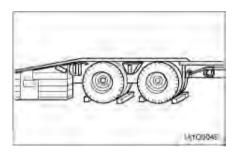
NOTICE

Obey all state and local laws governing the weight, width and length of a load.

Observe all regulations governing wide loads.

NOTICE

Remove ice, snow or other slippery material from the shipping vehicle and the loading dock.



- Always block the trailer or the rail car wheels before loading the lift truck.
- 2. Position the lift truck on the trailer or the rail car.
- Check that the parking brake lamp is on, set the directional control forward/reverse switch.
- 4. Tilt the mast forward and lower forks to the floor.
- 5. Turn key switch OFF and remove the key.

- 6. Disconnect the battery.
- Block the tires and secure the lift truck with tiedowns.

Machine Lifting and Tiedown Information

NOTICE

Improper lifting or tiedowns can allow load to shift and cause injury and/or damage.

- Weight and instructions given herein apply to lift trucks as manufactured by DOOSAN.
- Use properly rated cables and slings for lifting. Position the crane for level lift truck lift.
- 3. Spreader bar widths should be sufficient to prevent contact with the lift truck.
- **4.** Use the tiedown locations provided for lift truck tiedown.

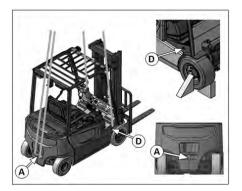
Check the state and local laws governing weight, width and length of a load.

Contact your DOOSAN Lift Truck dealer for shipping instructions for your lift truck.

Lifting a Forklift using a Crane

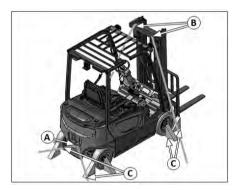
M WARNING

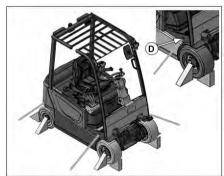
- Batteries of an electric forklift must be removed before lifting. Lifting an electric forklift without removing the batteries can lead to serious injury to the workers or damage to the equipment by electric shock or leakage of electrolyte.
- The lifting wire rope and stay must be long enough to avoid contact with the forklift. Short rope/stay can damage the vehicle. If it's too long, it may cause interference. Cover the rope with rubber or cloth to prevent damage to the vehicle, as necessary.
- Wire rope and other lifting tools must have sufficient strength, and free of any defect or wear.
- Avoid impact load to the lifting devices/tools.
- 1. Check the weight, length, width and height of the vehicle before lifting.
- 2. Park the crane at an appropriate position.
- Connect the slings to the points A and D of the figure below.
- 4. If the sling contacts the vehicle, insert a rubber plate between the sling and the vehicle.
- 5. Lift up the vehicle slowly.



How to Fix Forklift to a Carrier

- The rope/chain must have sufficient length for fixing.
- 2. Park the vehicle on a level ground.
- Set the mast vertically. Lower the fork or attachment to the lowest position.
- **4.** Set all the operating devices to Neutral Position. Turn OFF the start switch.
- 5. Check that the parking brake lamp is on, chock the wheels with blocks (C).
- **6.** Fix the mast top B and rear tow pin A with towing hooks, as shown in the figure below.
- If the forklift is without mast, fix the rear tow pin A and front cowl D with towing hooks, as shown in the figure below.





Towing Information

WARNING

Personal injury or death could result when towing a disabled lift truck incorrectly.

Block the lift truck wheels to prevent movement before releasing the brakes. The lift truck can roll free if it is not blocked.

Follow the recommendations below to properly perform the towing procedure.

These towing instructions are for moving a disabled lift truck a short distance, at low speed, no faster than 2 km/h(1.2 mph), to a convenient location for repair. These instructions are for emergencies only. Always haul the lift truck if long distance moving is required.

Shield must be provided on the towing lift truck to protect the operator if the tow line or bar should break.

Do not allow riders on the lift truck being towed unless the operator can control the steering and/or braking.

Before towing, make sure the tow line or bar is in good condition and has enough strength for the towing situation involved. Use a towing line or bar with a strength of at least 1.5 times the gross weight of the towing lift truck for a disabled lift truck stuck in the mud or when towing on a grade.

Keep the tow line angle to a minimum. Do not exceed a $30^{\circ}\Delta$ angle from the straight ahead position.

Connect the tow line as low as possible on the lift truck that is being towed.

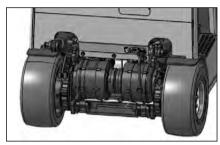
Quick lift truck movement could overload the tow line or bar and cause it to break. Gradual and smooth lift truck movement will work better.

Normally, the towing lift truck should be as large as the disabled lift truck. Satisfy yourself that the towing lift truck has enough brake capacity, weight and power, to control both lift trucks for the grade and the distance involved.

To provide sufficient control and braking when moving a disabled lift truck downhill, a larger towing lift truck or additional lift trucks connected to the rear could be required. This will prevent uncontrolled rolling.

The different situation requirements cannot be given, as minimal towing lift truck capacity is required on smooth level surfaces to maximum on inclines or poor surface conditions.

Consult your DOOSAN Lift Truck dealer for towing a disabled lift truck.



- 1. Turn the key switch to OFF.
- 2. Release the service brake pedal.



- 3. Remove the top cover of the counter-weight.
- There are EM CONN A, EM CONN B, EMERGENCY C Connector beside of Hyd. Tank.



5. Removed EM CONN A and EM CONN B.



- 6. Connect EM CONN B and EMERGENCY C.
- Tighten the traction bar connected to the lift truck.
- Remove the wheel chocks. Tow the lift truck carefully. Do not tow the lift truck faster than 2km/h (1.2 mph).

NOTICE

Release the parking brake to prevent excessive wear and damage to the parking brake system.

WARNING

Be sure all necessary repairs and adjustments have been made before a lift truck that has been towed to a service area is put back into operation. Personal injury or death could result.

If the EM Brake is released from the ramp to move the lift truck, so please work on the plains.

Please chock the wheels with blocks when working in flats.

Inspection, Maintenance and Repair of Lift Truck Forks

The following provides practical guidelines for inspection, maintenance and repair of lift truck forks. It also provides general information on the design and application of forks and the common cause of fork failures

Lift truck forks can be dangerously weakened by repair or modification. They can also be damaged by the cumulative effects of age, abrasion, corrosion, overloading and misuse.

A fork failure during use can cause damage to the equipment and the load. A fork failure can also cause serious iniury.

A good fork inspection and maintenance program along with the proper application can be very effective in preventing sudden on the job failures.

Repairs and modifications should be done only by the fork manufacturer or a qualified technician knowledgeable of the material used and the required welding and heat treatment process.

Users should evaluate the economics of returning the forks to the manufacturer for repairs or purchasing new forks. This will vary depending on many factors including the size and type of fork.

Forks should be properly sized to the weight and length of the loads, and to the size of the machine on which they are used. The general practice is to use a fork size such that the combined rated capacity of the number of forks used is equal to or greater than the "Standard(or rated) Capacity" of the lift truck.

The individual load rating, in most cases, will be stamped on the fork in a readily visible area. Generally on the top or side of the fork shank.

- A fork rated at 1500 pounds at 24 inch load center will be stamped 1500B24.
- A fork rated at 2000 kg at 600 mm load center will be stamped 2000B600.

The manufacturer identification and year and date of manufacture is also usually shown.

Some countries have standards or regulations which apply specifically to the inspection and repair of forks.

Users may also refer to the International Organization for Standardization - ISO Technical Report 5057 -Inspection and Repair of Fork Arms and ISO Standard 2330 - Fork Arms-Technical Characteristics and Testing.

While there are no specific standards or regulations in the United States, users should be familiar with the requirements for inspection and maintenance of lift trucks as provided by the 29 Code Federal Register 1910.178 Powered Industrial Truck, and ANSI/ASME Safety Standard(s) B56.1 as applicable to the type of machine(s) in use.

Causes of Fork Failure

Improper Modification or Repair

Fork failure can occur as a result of a field modification involving welding, flame cutting or other similar processes which affect the heat treatment and reduces the strength of the fork.

In most cases, specific processes and techniques are also required to achieve proper welding of the particular alloy steels involved. Critical areas most likely to be affected by improper processing are the heel section, the mounting components and the fork tip.

Bent or Twisted Forks

Forks can be bent out of shape by extreme overloading, glancing blows against walls or other solid objects or using the fork tip as a pry bar.

Bent or twisted forks are much more likely to break and cause damage or injury. They should be removed from service immediately.

Fatigue

Parts which are subjected to repeated or fluctuating loads can fail after a large number of loading cycles even though the maximum stress was below the static strength of the part.

The first sign of a fatigue failure is usually a crack which starts in an area of high stress concentration. This is usually in the heel section or on the fork mounting.

As the crack progresses under repetitive load cycling, the load bearing cross section of the remaining metal is decreased in size until it becomes insufficient to support the load and complete failure occurs.

Fatigue failure is the most common mode of fork failure. It is also one which can be anticipated and prevented by recognizing the conditions which lead up to the failure and by removing the fork service prior to failing.

Repetitive Overloading

Repetitive cycling of loads which exceeds the fatigue strength of the material can lead to fatigue failure. The overload could be caused by loads in excess of the rated fork capacity and by use of the forks tips as pry bars. Also, by handling loads in a manner which causes the fork tips to spread and the forks to twist laterally about their mountings.

Wear

Forks are constantly subjected to abrasion as they slide on floors and loads. The thickness of the fork blade is gradually reduced to the point where it may not be capable of handling the load for which it was designed.

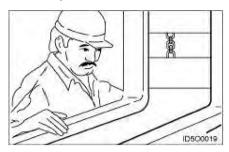
Stress Risers

Scratches, nicks and corrosion are points of high stress concentration where cracks can develop. These cracks can progress under repetitive loading in a typical mode of fatigue failure.

Overloading

Extreme overloading can cause permanent bending or immediate failure of the forks. Using forks of less capacity than the load or lift truck when lifting loads and using forks in a manner for which they were not designed are some common causes of overloading.

Fork Inspection



Establish a daily and 12 month inspection routine by keeping a record for the forks on each lift truck.

Initial information should include the machine serial number on each the forks are used, the fork manufacturer, type, original section size, original length and capacity. Also list any special characteristics specified in the fork design.

Record the date and results of each inspection, making sure the following information is included.

- Actual wear conditions, such as percent of original blade thickness remaining.
- Any damage, failure or deformation which might impair the use of the truck.
- Note any repairs or maintenance.

An ongoing record of this information will help in identifying proper inspection intervals for each operation, in identifying and solving problem areas and in anticipating time for replacement of the forks.

First Installation

 Inspect forks to ensure they are the correct size for the truck on which they will be used. Make sure they are the correct length and type for the loads to be handled

If the forks have been previously used, perform the "12 Month Inspection".

If the forks are rusted, see "Maintenance and Repair".

- Make sure fork blades are level to each other within acceptable tolerances. See "Forks, Step 4," in the "2000 Service Hours or 1 Year" in "Maintenance Intervals"
- Make sure positioning lock is in place and working. Lock forks in position before using truck. See "Forks, Step 7", in the "2000 Service Hours or 1 Year" in "Maintenance Intervals".

Daily Inspection-Before First Use and at Each Preventive Maintenance Inspection

- Visually inspect forks for cracks, especially in the heel section, around the mounting brackets, and all weld areas. Inspect for broken or jagged fork tips, bent or twisted blades and shanks.
- Make sure positioning lock is in place and working. Lock the forks in position before using the truck. See "2000 Service Hours or 1 Year" in "Maintenance Intervals".
- 3. Remove all defective forks from service.

12 Months Inspection

Forks should be inspected, at a minimum, every 12 months. If the truck is being used in a multi-shift or heavy duty operation, they should be checked every six months. See "Forks" in the Maintenance Section of this manual

Maintenance and Repair

 Repair forks only in accordance with the manufacturer's recommendations.

Most repairs or modifications should be done only by the original manufacturer of the forks or an expert knowledgeable of the materials, design, welding and heat treatment process.

- The following repairs or modifications SHOULD NOT be attempted.
 - Flame cutting holes or cutouts in fork blades.
 - · Welding on brackets or new mounting hangers.
 - · Repairing cracks or other damage by welding.
 - Bending or resetting.
- 3. The following repairs MAY be performed.
 - Forks may be sanded or lightly ground, to remove rust, corrosion or minor defects from the surfaces.
 - Heel sections may be ground with a carbon stone to remove minor surface cracks or defects. Polish the inside radius of the heel section to increase the fatigue life of the fork. Always grind or polish in the direction of the blade and shank length.
 - Repair or replace the positioning locks on hook type forks.

Repair or replace most fork retention devices used with other fork types.

4. A fork should be load tested before being returned to service on completion of repairs authorized and done in accordance with the manufacturer's recommendations

Most manufacturers and standards require the repaired fork to be tested with a load 2.5 times the specified capacity and at the load center marked on the fork arm

With the fork restrained in the same manner as its mounting on the lift truck, apply the test load twice, gradually and without shock. Maintain the test for 30 seconds each time.

Check the fork arm before and after the second application of the test load. It shall not show any permanent deformation.

Consult the fork manufacturer for further information as may be applicable to the specific fork involved

Testing is not required for repairs to the positioning lock or the markings.

Insulation resistance inspection

Insulation resistance should be conducted accordance with following standard at least once a year to ensure operator's safety.

- DIN EN 1175, DIN 43539
- VDE 0117, VDE 0510
- DZ.U. 2003 NR 193 POZ. 1890 art 12

Test values for the battery

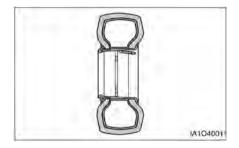
Component	Recommended Test Voltage	Measurements		Nominal voltage	Test values
	50VDC	Batt +	Battery	24V	>1200Ω
Battery	100VDC	Batt -	Case	48V	>2400Ω
	100VDC			80V	>4000Ω

Test values for the entire truck

Nominal voltage	Recommended Test voltage	Test values
24V	50VDC	>24KΩ
48V	100VDC	>48KΩ
80V	100VDC	> 80K Ω

Tire Inflation Information

Tire Inflation



WARNING

Personal injury or death could result when tires are inflated incorrectly.

Use a self-attaching inflation chuck and stand behind the tread when inflating a tire.

Proper inflation equipment, and training in using the equipment, are necessary to avoid overinflation. A tire blowout or rim failure can result from improper or misused equipment.

NOTICE

Set the tire inflation equipment regulator at no more than 140 kPa(20 psi) over the recommended tire pressure.

Tire Shipping Pressure

The inflation pressures shown in the following chart are cold inflation shipping pressures for tires on DOOSAN lift trucks.

Size	Ply Rating or Strength Index	Shipping pressure		
	Strength index	kPa	psi	
18X7-8 Steer	16	1000	145	
23X10-12Drive	16	809	117	

The operating inflation pressure is based on the weight of a ready-to-work lift truck without attachments, at rated payload, and in average operating conditions. Pressures for each application may vary and should always be obtained you're your tire supplier.

Adjusted Inflation Pressures

A tire inflation in a warm shop area, 18°C to 21°C (65°F to 70°F), will be underinflated if the lift truck works in freezing temperatures. Low pressure shortens the life of a tire.

Torque Specifications

Metric Hardware - This lift truck is almost totally metric design. Specifications are given in metric and U.S. Customary measurement. Metric hardware must be replaced with metric hardware. Check parts books for proper replacement.

Use only metric tools on most hardware for proper fit. Other tools could slip and possibly cause injury.

Torque for Standard Hose Clamps-Worm Drive Band Type

NOTICE

The following chart gives the torques for initial installation of hose clamps on new hoses and for reassembly or retightening of hose clamps on existing hose.

Clamp Width	Initial Installation Torque on New Hose		
	N-m ¹	lb∙in	
16 mm (.625 inch)	7.5±0.5	65±5	
13.5 mm (.531 inch)	4.5±0.5	40±5	
8 mm (.312 inch)	0.9±0.2	8±2	
	Reassembly or		
Clamp Width	Retightening Torque		
	N·m¹	lb∙in	
16 mm (.625 inch)	4.5±0.5	40±5	
13.5 mm (.531 inch)	3.0±0.5	25±5	
8 mm (.312 inch)	0.7±0.2	6±2	

¹1 Newton meter (N·m) is approximately the same as 0.1 kg·m.

Torque for Standard Bolts, Nuts and Taperlock Studs

NOTICE

The following charts give general torques for bolts, nuts and taperlock studs of SAE Grade 5 or better quality.

Torques for Bolts and Nuts With Standard Threads

Thread Size	Standard Bolt & Nut Torque		
Inch	N·m ¹	lb-in	
1/4	12±4	9±3	
5/16	25±7	18±5	
3/8	45±7	33±5	
7/16	70±15	50±11	
1/2	100±15	75±11	
9/16	150±20	110±15	
5/8	200±25	150±18	
3/4	360±50	270±37	
7/8	570±80	420±60	
1	875±100	640±75	
1 1/8	1100±150	820±110	
1 1/4	1350±175	1000±130	
1 3/8	1600±200	1180±150	
1 1/2	2000±275	1480±200	

¹1 Newton meter (N·m) is approximately the same as 0.1 kg·m.

Torques for Taperlock studs

Thread Size	Standard Taperlock Stud Torque			
Inch	N·m¹	lb-in		
1/4	8±3	6±2		
5/16	17±5	13±4		
3/8	35 ±5	26±4		
7/16	45±10	33±7		
1/2	65±10	48±7		
5/8	110±20	80±15		
3/4	170±30	125±22		
7/8	260±40	190±30		
1	400±60	300±45		
1 1/8	500±70	370±50		
1 1/4	650±80	480±60		
1 3/8	750±90	550±65		
1 1/2	870±100	640±75		

¹1 Newton meter (N·m) is approximately the same as 0.1 kg·m.

Torque for Metric Fasteners

NOTICE

Be very careful never to mix metric with U.S. customary (standard) fasteners. Mismatched or incorrect fasteners will cause lift truck damage or malfunction and may even result in personal injury.

Original fasteners removed from the lift truck should be checked for any damages and kept for reassembly whenever possible. If new fasteners are needed, they must be of the same size and grade as the ones that are being replaced.

The material strength identification is usually shown on the bolt head by numbers.(8.8, 10.9, etc.) The following chart gives standard torques for bolts and nuts with Grade 8.8.

For mounting torques of main parts, Please refer to Service manual for detail.

Metric hardware must be replaced with metric hardware. Check parts book for proper replacement.

METRIC ISO2 THREAD			
Thread Size	Standard Torque		
Metric	N·m¹	lb∙in	
M6	12±4	9±3	
M8	25±7	18±5	
M10	55±10	41±7	
M12	95±15	70±11	
M14	150±20	110±15	
M16	220±30	160±22	
M20	450±70	330±50	
M24	775±100	570±75	
M30	1600±200	1180±150	
M36	2700±400	2000±300	

¹¹ Newton meter (N·m) is approximately the same as 0.1 kg·m.

²ISO-International Standard Organization.

Lubricant Specifications

Lubricant Information

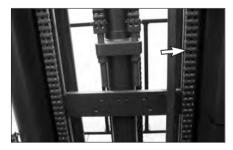
Some classifications and abbreviations we use in this section follow S.A.E. (Society of automotive Engineers) J754 nomenclature and others follow S.A.E. J183.

All MIL specifications are U.S.A. Military.

Recommended oil viscosities are given in the "Lubricant Viscosities" chart later in this section of the manual.

Greases are classified according to the National Lubricating Grease Institute (NLGI) based on ASTM D217-68 worked Penetration characteristics which give a defined consistency number.

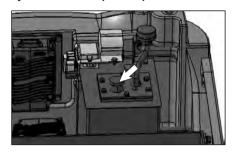
Chain and Linkage Oils (DEO or EO)



Use following engine oils are recommended for use on chains and linkages.

- European oil specification CCMC D3.
- API Specification CD, CD/SF, CE
- Military specifications MIL-L-2104D or E

Hydraulic Oils (HYDO)



The following commercial classifications can be used in the hydraulic system.

- ISO 6743/4 HM
- AFNOR NFE 48-603 HM
- DIN 51524 TEIL 2 H-LP
- HAGGLUNDS DENISON HFO-HF2
- CINCINNATI P68, 69, 70

Viscosity: ISO VG 32

These oils should have antiwear, antifoam, antirust and antioxidation additives for heavy duty use as stated by the oil supplier. ISO viscosity grade of 32 would normally be selected.

NOTICE

Correct Hydraulic Oil should be used to achieve maximum life and performance from hydraulic system components. The following hydraulic Oil is recommended in most hydraulic and hydrostatic systems.

Make-up oil added to the hydraulic tanks must mix with the oil already in the systems. Use only petroleum products unless the systems are equipped for use with special products.

If the hydraulic oil becomes cloudy, water or air is entering the system. Water or air in the system will cause pump failure. Drain the fluid, retighten all hydraulic suction line clamps, purge and refill the system. Consult your DOOSAN Lift Truck dealer for purging instructions.

Drive Axle Oil

Do not use Gear Oil in the final drives or differentials. Gear Oil can cause seal material to fail and possibly leak oil.

NOTE: Failure to follow the recommendation will cause shortened life due to excessive gear wear.

The API GL-4 specification or MIL-L-2105A oils could be used.

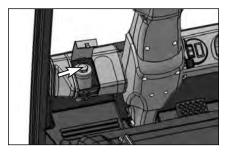
Multi-grade oils are not blended by DOOSAN for use in transmissions. Multi-grade oils which use high molecular weight polymers as viscosity index improvers lose their viscosity effectiveness by permanent and temporary shear of the viscosity index improver and therefore, are not recommended for transmission and drive train compartments.

Lubricating Grease(MPGA)

Use Multipurpose Molybdenum Grease (MPGM) for all lubrication points. If MPGM grease can not be used, a multipurpose type grease which contains 3% to 5% molybdenum disulfide can be used.

NLGI NO.2 grade is suitable for most temperatures. Use NLGI No.1 or No.0 grade for extremely low temperature.

Brake Fluid



Located on the left site of the cowl.

Use heavy duty hydraulic brake fluid certified by the oil supplier to meet ISO 6743/4 HM VG 10 latest revision.

TOTAL	Azolla ZS 10
AGIP	Acer 10
ВР	Energol HP 10 HLP 10
CALTEX	Spindurn 10
ELF	Spinelf 10
ESSO	Nuto H 10 Spinesso 10
FINA	Hydran 10
MOBIL	Velocite oil No. 6 Velocite oil E
SHELL	TIIvs oil C10 Morlina 10

Battery Discharge Indicator

The battery discharge indicator should be observed frequently before and during operation.



A fully charged battery will cause a "9 segments" to be displayed on the LCD display. As the battery is discharged, the LCD display will count down, 9, 8, 7, and etc., until "EL" is displayed. When the battery reaches 80% discharge level, the Micro-Controller will cause the LCD display to continuously index through the entire range (1 through 9 segments) to signal that the battery is discharged and lift interrupt is imminent



If the warning is ignored, lift interrupt will prevent the hydraulic pump motor from operating and an "EL" will be displayed on the LCD display.

To prevent over-discharge, the lift interrupt should not be reset by disconnecting and reconnecting the battery.

If the batteries are weak, have them charged or replaced.

The batteries should not be discharged below 80% of the full charge as indicated by their specific gravity. This specification varies with different battery manufacturers. See the manufacturer's specifications for specific gravity at 80% discharge.

If information is not available from the battery supplier, use 1.140 specific gravity level.

Battery

WARNING

When using pressure air for cleaning purposes, wear a protective face shield and protective clothing. Maximum air pressure must be below 207 kPa (30 psi).

Do not smoke near batteries that are being stored or when checking the electrolyte level.

Electrolyte is an acid solution and can cause personal injury. Avoid contact with skin and eyes.

Maximum life and performance of lift truck batteries is dependent on the operator, battery charging, maintenance and service.

Most dirt and dust picked up by the battery can usually be blown off with low pressure compressed air.

However, if cells are overfilled and electrolyte collects on the covers, the top of the battery will stay wet.

If necessary, clean the top of the battery with a solution of baking soda and hot water.

NOTICE

Vent caps must be tight to prevent soda solution from entering battery cells.

To make the solution, add 0.5 kg (1 lb) of baking soda to 4 liters (1 gallon) of water. Use a brush having flexible bristles. Apply the soda solution to the top of the battery until the cleaning action of the soda stops.

After cleaning action has stopped, rinse batteries thoroughly with water. Dry the batteries with low air pressure.

The lift truck operator must not start his shift with a battery that has been taken off a charger too soon. Batteries are designed to be charged and allowed to cool and stabilize. A battery should never be disconnected from a charger until the charge cycle has been completed.

Low battery operation must be prevented. Operation with a low battery may cause damage to the battery.

Low battery operation will cause higher than normal current in the electrical system. This can damage contactor tips or shorten motor brush life.

Batteries that have been fully charged should have a tag attached for identification.

A battery should be recharged in 8 to 12 hours after being discharged, depending on the charger type, then allowed to cool and stabilize 4 to 8 hours. Repeated undercharging must be prevented because it can damage the battery.

A battery requires an equalizing charge at least once every 20 normal charge/discharge cycles. This helps correct and prevent unequal cell specific gravity (SG) readings. An "equalizing charge" is a cycle charge with modification, given usually at an interval to bring all cells up to a state of equal charge. An equalizing charge usually adds three to four more hours to the cycle charge, at a low finish rate. It is usually given when the specific gravity (SG) of electrolyte has a variation of more than 20 points (.020) from cell to cell, after a regular cycle charge.

A "cycle charge" will completely recharge the battery. The typical cycle charge for a fully discharged battery usually is an eight-hour charge. The battery must be recharged before it has been discharged over 80% of the rated capacity of the battery. The work shift of the lift truck can be planned so the battery will not be discharged more than 80%.

A battery should never be left in a discharged state because of sulfate formation. This reduces battery life drastically. To extend life always recharge the battery without delay after it has been discharged.

Repeated over discharging of the battery will damage the cells, which will shorten battery life and increase operating cost. Battery life(number of cycles) decreases as the depth of discharge increases. The estimated life of the battery discharged to 80% will be approximately twice as long as if it were discharged 100%.

The battery's maximum temperature is critical. The electrolyte temperature should never exceed 43°C (110°F) either while operating or charging. If higher temperatures are maintained through use or abuse, reduced battery service life can be expected.

Battery condition is important for a long life. The electrolyte level should be maintained at the recommended levels and the battery should be kept clean and dry. "Washing down" batteries at different time periods will reduce the chance of "grounds" caused by electrolyte spills and corrosion. If done often enough, just washing with water alone will eliminate the need for using baking soda. If not, a solution of baking soda and water must be used to wash battery at different time periods.

Add water at regular intervals. Enough water should be added to bring the electrolyte approximately 13.0 mm (.50 inch) above the plates. This is a simple matter with the use of an automatic cell filler, which shows a light when the correct level has been reached. Water should always be added before charging to be sure thorough mixing with acid when gassing occurs near the end of charging period. Use distilled water or have the water supply analyzed.

Charge batteries correctly. It is important that all batteries should be charged according to the manufacturer's instructions. Most of the charging equipment is fully automatic and should be checked periodically. Never operate the lift truck with a fully discharged battery because this will damage the battery.

When a battery charger operates correctly and brings a good battery up to full charge, the current readings will level to the "finish rate." The charging voltage will stabilize, the specific gravity will stop rising and normal gassing can be seen.

NOTICE

· DISPOSAL OF OLD BATTERY

Careless disposal of a battery can harm the environment and can be dangerous to persons. Always dispose of a battery to an authorized personnel only.

Do not attempt to open or dismantle a battery or a cell

Cold Storage Applications

When an electric lift truck is operated in cold storage applications, at temperatures as low as -20°C (-4°F), the battery capacity is decreased. Operation at cold temperatures can also cause mechanical failures, short circuits and too much wear due to the formation of ice crystals.

The direct cause of these problems is the extreme changes in temperature in combination with humidity in the air which can result in condensation.

To protect the electric lift truck's components and decrease the effects of the cold temperature, perform the following items before you put the lift truck to work in cold storage applications.

Battery

There is a reduction in battery capacity in cold storage applications. For this reason, it is important to:

- a. Be sure the battery is completely charged at the start of each work cycle.
- **b.** If possible, keep the lift truck in a warm storage area when it is not in use.
- c. Do not store a discharged battery at below freezing temperature.



Observe the battery discharge indicator frequently

Hydraulic System



Drain the hydraulic system and fill it with SAE 5 or ISO VG 15, MIL-H-5606A hydraulic oil

Lift Chains

- Remove the chains Clean them in a nonflammable cleaning solvent.
- Put the chains in molybdenum disulfide (MPGM) grease for one hour. Then, before installation, hang the chains, where they will not move, for three hours.



- Put MPGM grease on the chains at one-week intervals.
- 4. Check chains very carefully for wear on the link plate edges, caused when they run over the sheaves. Check the chains regularly for cracked links, loss of shape in the holes, and corrosion.

Lubricant Viscosities and Refill Capacities

Lubricant Viscosities

LUBRICANT VISCOSITIES FOR AMBIENT (OUTSIDE) TEMPERATURES						
Compartment	0	Ξ	۰	С	۰	F
or System	Visco	sities	Min	Max	Min	Max
	ISO VG 15		-40	+10	-40	+50
Hydraulic	ISO VG 22		-30	+20	-22	+68
and Power Steering	ISO VG 32		-20	+30	-4	+86
System	ISO VG 46		-10	+40	+14	+104
	ISO VG 68		0	+50	+32	+122
*Drive Axle Housing	API GL-4	SAE 80W	-20	+40	-4	+104
*Brake Reservoir	ISO V	'G 10	-30	+50	-22	+122

^{*} For the detailed information about the lubricant specifications, see "Lubricant Specifications" section.

The SAE grade number indicates the viscosity of oil. A proper SAE grade number should be selected according to ambient temperature.

Refill Capacities

REFILL CAPACITIES-(APPROXIMATE)					
Compartment or System	Liters	U.S. Gal	Imperial Gal		
Hydraulic & Power Steering System	32	8.3	7.0		
Drive Axle Housing	1.2 x 2	0.32 x 2	0.27 x 2		
Brake Reservoir	0.6	0.16	0.13		

Maintenance Intervals

NOTICE

NOTICE	Tilt Cylinders
Never exceed the Maintenance Intervals specified in the manual. Defects and/or damage to the important functional components may be resulted in.	Cylinder Rod Extension - Adjust Crosshead Rollers - Check Mast Hinge Pins - Lubricate Steering Machanism - Lubricate Drive Axle Oil - Change
	Overhead Guard - Inspect Control Panel - Clean, Inspect
NOTICE	Direction Control forward/reverse Sy
All maintenance and repair, except every 10 service hours or daily, on the lift truck must be performed by qualified and authorized personnel only.	Parking Brake - Test Hydraulic Oil Level - CheckSteer Angle Switches - Check, Clea
	Mast Carriage, Chains and Attachm Adjust, Lubricate
NOTICE	
Careless disposal of waste oil can harm the	Every 1000 Service Hours o
environment and can be dangerous to persons. Always dispose of waste oil to an authorized	Air Breather - Change

When Required

personnel only.

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First 50 - 100 Service Hours or a Week

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Every 500 Service Hours or 3 Months

Tilt Cylinders	
Crosshead Rollers - Check	
Mast Hinge Pins - Lubricate	
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When Required

You must read and understand the warnings and instructions contained in the Safety section of this manual, before performing any operation or maintenance procedures.

Self Diagnostics - Test

Test Circuits and Components

The Micro-Controller has a built-in diagnostic system to provide aid in rapid troubleshooting of lift truck problems.

NOTE: Make sure the battery is fully charged before any of the following tests are made.

After the self-diagnostics tests have been started, the procedure does not have to be completed. At any point the procedure can be interrupted, and the lift truck made ready for operation.



- Park the lift truck level, with the forks lowered and the mast tilted forward until the fork tips touch the floor.
- 2. Check the parking brake lamp.
- 3. Release the parking brake.



- Move the directional control forward/reverse switch to NEUTRAL.
- 5. Move the key switch to OFF.

Compact Display Button



As shown in the figure, there are 4 keys; E-S-H, UP (TURTLE), DOWN and ENTER are provided in the display.

The function of each of them is described as follows:

ENTER Button

- When you switch your device on, this key, pressed for 3 consecutive seconds, allows entering both to parameter calibration and to diagnostic mode.
- 2. During usual operations, this button, pressed for 3 consecutive s, allows you to access merely to diagnostic mode.

Remember that if the display is operating in diagnostic mode during typical operations, you can exit this procedure pressing once ENTER key.

Moreover, ENTER button is used to confirm the new value of the parameter in calibration procedure

UP Button

- Pressing of this button, in calibration and diagnostic mode, you increase the number of the parameter displayed.
- 2. In calibration phase, you increase the numeric value of the parameter displayed.

TURTLE Button

Remember that pressing this button you can toggle between slow running and normal working condition (if the lift truck is already in speed limitation mode).

DOWN Button

- Pressing of this button, in calibration and diagnostic mode, you decrease the number of the parameter displayed.
- 2. In calibration phase, you decrease the numeric value of the parameter displayed.
- "3 way of shifting from the visualization of "time meter" and "odometer": you can do it by pressing the "DOWN ARROW" button of Compact display for 1 second in succession during normal working of the display."

E-S-H Button

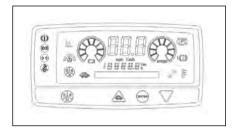
With this button, you can modify the device operating condition, in a circular sequence, as described in

Table 7:

CURRENT WORKING CONDITION	WORKING CONDITION AFTER THE KEY PRESSURE
Economic (E)	Standard (S)
Standard (S)	High (H)
High (H)	Economic (E)

NOTE: You can modify system operating modes only after enabling their management with EASYVIEW applicative software

Run Time Diagnostic



This operating mode enables you to test main analog and digital signals managed by your system.

Enter diagnostic mode if you are switching on your lift truck:

- 1. Press ENTER key (for 3 consecutive s) until the symbol "0" lights up.
- Press DOWN key to enter diagnostic mode; the symbol "d" is visualized and it persists until the first parameter has been selected.

Enter diagnostic mode if you are working as usual with your lift truck:

 Press ENTER key (for 3 consecutive s) until symbol "d" appears; it will persist as long as the first parameter has been selected.

After diagnostic operation mode has been enabled, you can choose the parameter you want to analyse using UP and DOWN keys (parameter number increases using UP key and decreases with DOWN key)

Here, in Table 11, you have a list of the parameters you can analyze with their respective displaying order: DOWN key).

Parameter Number	Parameter Name	
1	Left traction motor speed [rpm]	
2	Left traction motor speed standard [rpm]	
3	Right traction motor speed [rpm]	
4	Right traction motor speed standard [rpm]	
5	Lift voltage [mV]	
6	Battery voltage [V-10]	
7	Left traction motor power supply module temperature [°C / °F]	
8	Pump motor power supply module temperature [°C / °F]	
9	Pump motor speed [rpm]	
10	Pump motor speed standard [rpm]	
11	Accelerator potentiometer voltage [mV]	
12	Accelerator 2 nd potentiometer voltage [mV]	
13	Steering sensor voltage [mV]	
14	Right traction motor power supply module temperature [°C / °F]	
15	Left traction motor phase current U [A rms]	
16	Left traction motor phase current V [A rms]	
17	Left traction motor phase current W [A rms]	
18	Left traction motor phase current U [A rms]	
19	Right traction motor phase current V [A rms]	
20	Right traction motor phase current W [A rms]	
21	Pump motor phase current U [A rms]	
22	Pump motor phase current V [A rms]	
23	Pump motor phase current W [A rms]	
24	Left traction motor temperature [°C / °F]	
25	Right traction motor temperature [°C / °F]	
26	Pump motor temperature [°C / °F]	
27	Seat switch hour counter [h]	
28	Drive motor hour counter [h]	
29	Pump motor hour counter [h]	
30	Seat switch [digit]	
31	Parking brake switch [digit]	
33	Reverse direction traction switch [digit]	
34	Normal direction traction switch [digit]	
35	Pedal brake switch [digit]	
38	AUX2 function switch [digit]	
40	High lift 1 switch [digit]	
41	Tilt switch [digit]	
43	Main breaker command [digit]	
44	5V output [digit]	

45	12V output [mV]
46	Auto tilt switch 3 [digit]
48	Fan command [digit]

Table 11: List of accessible parameters in diagnostic mode (from 1th to 48th).

In diagnostic mode selected parameter is visualized as follows:

- In the area dedicated to speed and alarm signals, appears parameter number(flashing)
- Its actual value is displayed in the area reserved to the time meter.

In particular, if the selected parameter is:

Analogue input: COMPACT display shows the parameter value, expressed in the unit of Table 11

Digital input: if the command activated by the operator corresponds to the parameter selected, the value of the quantity is visualized.

Other way the symbol e (error) appears, except in following case:

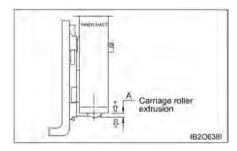
 Seat switch active, for any selected digital input.

To exit diagnostic mode, type ENTER key again.

NOTE: If an alarm occurs when diagnostic mode is enabled, and the system is working as usual, display returns automatically to its typical visualization mode. However you can enter diagnostic mode again, pressing ENTER key (for 3 consecutives), until the last parameter displayed before exiting is visualized

Carriage Roller Extrusion - Adjust

- 1. Set the mast vertical.
- 2. Lower the carriage completely.
- On full free lift and full free triple lift models, the bottom of the inner mast must be flush with the bottom of the stationary mast.



- Measure the distance from the bottom of the inner upright to the bottom of carriage bearing.
- The measurement (A) must be as follows in Chart below.

B22X-7, B25X-7, B25XL-7

Height of carriage roller extrusion (A)		
STD mast	FF mast	FFT mast
-6	41	41

B30X-7, B35X-7

Height of carriage roller extrusion (A)		
STD mast	FF mast	FFT mast
0	41	41

Power Modules - Discharge

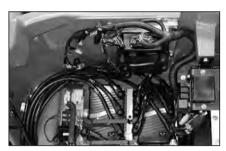
WARNING

Personal injury could result if power modules have not been discharged properly.

Battery voltage and high amperage are present.

The power modules must be discharged before any contact with the electrical control system is made.

Before touching any electrical components, remove rings, watches and other metallic objects from the hands and arms, then discharge the power modules.



The power modules is located in the control panel at the rear of the lift truck.

[OUTSIDE BATTERY CONNECTOR]



[INSIDE BATTERY CONNECTOR]

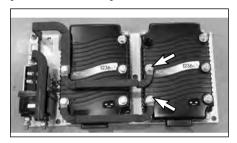


1. Disconnect the battery.



2. Open the hood.

[DRIVE CONTROLLER]



[RUMP CONTROLLER]



- 3. Before touching any electrical components, the power modules must be discharged. Put a 90 ohm, 30 watt resistor in position between the terminals of the power modules as shown. Hold the resistor in this position for approximately ten seconds. This will discharge the power modules.
- Perform any necessary maintenance and repair at this time.
- 5. Close the hood.
- 6. Connect the battery.

Fuses - Replace

The fuses are located in the control panel and fuse box at the rear of the lift truck.

They protect the electrical system from damage caused by overloaded circuits. Change a fuse if the element separates. If the element of a new fuse separates, have the circuit checked and repaired.

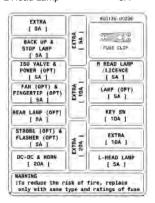
NOTICE

Replace fuses with the same type and size only. Otherwise, electrical damage can result.

If it is necessary to replace fuses frequently, an electrical problem may exist. Contact your DOOSAN Lift Truck dealer.



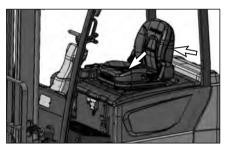
Backup & Stop Lamp - 5 A ISO Relay & POWER -5A **FAN & FINGERTIP** -5ARear Lamp - 5 A Strobe & Flasher -5A DC-DC & Horn - 20 A R Head Lamp - 5A -5A Lamp (OPT) Key Switch - 10 A L Head Lamp - 5A

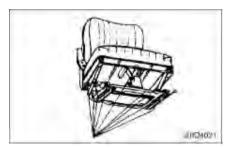


Main Fuse - 500 amps



Seat - Lubricate

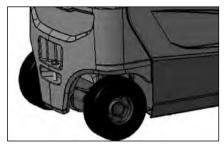




Check the operation of the seat adjusters. Make sure that the seat slides freely on its track. Lightly oil the seat slider tracks.

Wheel Bolts - Check for Tightness

Steer Wheels



Typical example

 Inspect tightness of wheel nuts in a sequence opposite each other 140 N•m (105 lb-ft).

Drive Wheels



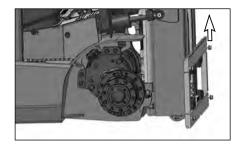
Typical example

 Inspect tightness of wheel nuts in a sequence opposite each other to 200±10 N•m (148 lb•ft).

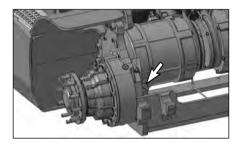
Drive Axle Gear Boxes

NOTE: If there is a leak from drive axle, the oil level should be measured as follows.

Measure Lubricant Level

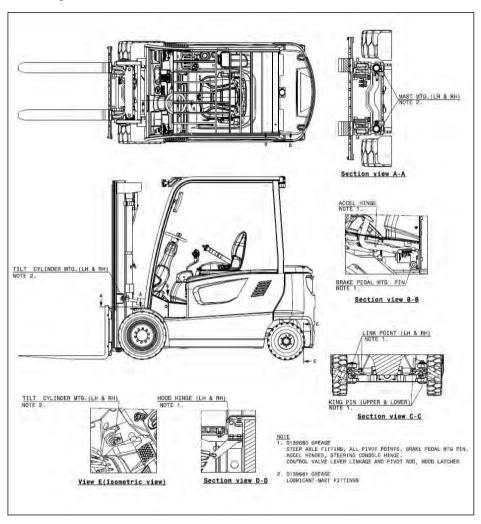


- Park the lift truck on a level surface. Raise the carriage high enough to gain access to the housing level/fill plugs.
- 2. Use blocking to secure the carriage in this position.



- Remove the housing level checking plugs. Maintain lubricant level to the bottom of the plug opening. Install the level checking plugs.
- 4. Remove blocking. Lower the carriage.

Greasing Point



Every 10 Service Hours or Daily

You must read and understand the warnings and instructions contained in the Safety section of this manual, before performing any operation or maintenance procedures.

Walk - Around Inspection - Inspect



- Inspect the operator's compartment for loose items and clean any mud or debris from the floor plates.
- Inspect the instrument panel for damage to the display.
- **3.** Test the horn and other warning devices for proper operation.



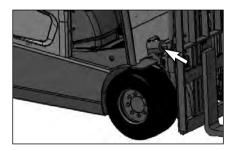
- 4. Inspect the mast and lift chains for wear, broken links, pins and loose rollers.
- Inspect the carriage, forks or attachments for wear, damage and loose or missing bolts.



6. Inspect the tires, valve stems and wheels for cuts, gouges, foreign objects and loose or missing nuts. Refer to "Tires and Wheels" in "Every 10 Service Hours or Daily" section, if repairs or replacement is necessary.



Inspect the overhead guard for damage, loose or missing mounting bolts.



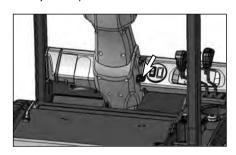
8. Inspect the hydraulic system for leaks, worn hoses or damaged lines.



 Inspect the drive axle housing and the ground for oil leaks. Refer to "Drive Axle" in "When Required" section, if an oil leak is found.



10. Adjust the operator's seat.



11. Adjust the steering wheel to a comfortable position.



Move the directional control forward/reverse switch to NEUTRAL.



13. Turn the key switch to ON.



- 14. Check the LCD display for battery discharge status. A fully charged battery will be displayed on the LCD display.
- 15. Check the operation of parking brake, service brake, controls and other devices that may be equipped on your lift truck.

Mast Channels - Lubricate



The channels on the roller-type mast require a break-in period. Apply a light film of lubricant on the channels where the rollers ride. This will prevent metal peel until the rollers set a pattern.

Battery - Check, Exchange, Change

Battery Access

Park the lift truck level, with the forks lowered and the mast tilted forward until the fork tips touch the floor.

- 1. Tilt the steering column to the full upright position and move the seat fully rearward.
- 2. Release the hood latch lever which retain the seat and battery cover.
- 3. Turn the attachment operator lever cover.



4. Raise the seat and battery cover.

[OUTSIDE BATTERY CONNECTOR]



[INSIDE BATTERY CONNECTOR]



5. Disconnect the battery.

Check Electrolyte



- Inspect the battery compartment for loose connections, frayed cables and properly secured battery restraint.
- Clean the top of the battery. If necessary, clean the top of the battery with a solution of baking soda and hot water.

NOTICE

Vent caps must be tight to prevent soda solution from entering battery cells.

A clean battery top is essential to avoid conductive paths on higher voltage batteries.

To make the solution, add 0.5 kg (1 lb) of baking soda to 4 liters (1 gallon) of water. Use a brush having flexible bristles. Apply the soda solution to the top of the battery until the cleaning action of the soda stops.

After cleaning action has stopped, rinse batteries thoroughly with water. Dry the batteries with low air pressure.



Check the specific gravity of the battery. If the specific gravity reading is below 1.150, the battery must be charged.

NOTICE

The battery should not be used if a difference in specific gravity between two cells is greater than .020. If this condition exists, the battery should be put on an equalization charge. If this does not correct the condition, consult your battery supplier.

- Check the electrolyte level of all cells. Maintain the electrolyte level about 13 mm (.50 inch) above the plates. Add water as needed. Use only distilled water. Water is always added after a battery is charged.
- Lower the seat and battery cover. To closed position and secure with the latch on the front of the cover.
- 6. Connect the battery.

Battery Exchanging

NOTE: Batteries should be changed, water added and charged only in areas where proper protective and ventilation facilities are provided.

- Refer to "Battery Access" topic for battery access.
- Cover the battery with hinged battery cover or with plywood.
- 3. Install insulated battery tree and hoist, of sufficient capacity, to the battery.
- 4. Remove the battery. Recharge the battery.
- 5. Install a fully charged battery.
- Remove the battery tree. Remove hinged battery cover or plywood from the top of the battery.
- 7. Connect the battery.
- Lower the seat and battery cover to closed position and secure with the latch on the front of the cover.
- 9. Adjust the seat position.

Battery Charging

M WARNING

When charging, proper provision must be made for venting of the charging gases. Battery container lids and the covers of battery compartments must be opened or removed. The vent plugs should stay on the cells and remain closed.

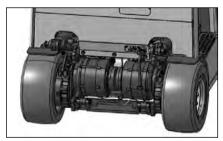
With Battery Installed in Lift Truck

- 1. Refer to "Battery Access" topic for battery
- Connect the battery to the charger and charge the battery. Observe safety warnings for charging batteries.
- 3. When the battery is fully charged, disconnect the battery from the battery charger.
- Connect the battery to the lift truck.
- Lower the seat and battery cover to closed position and secure with the latch on the front of the cover.
- 6. Adjust the seat position.

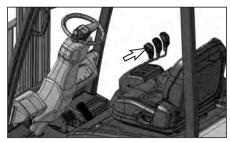
Indicator - Check



1. Turn the key switch to ON.



2. Check the parking brake lamp to verify engagement of the parking brake.

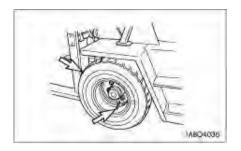


- Move the directional control forward/reverse switch to the NEUTRAL position.
- 4. Close the seat switch.



Check the indicator LCD display for the discharge state of the battery and the brake oil level.

Tires and Wheels - Inspect



Inspect tires and valve stems for wear, cuts, gouges and foreign objects.

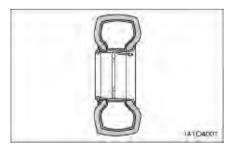


Inflate the tires, if necessary. See "Tire Inflation Information" section of this manual.



Check all components carefully and replace any cracked, badly worn, damaged and severely rusted or corroded parts with new parts of the same size and type. If there is any doubt, replace with new parts. Do not, under any circumstances, attempt to rework, weld, heat or braze any rim components.

Check Inflation Pressure (If equipped with pneumatic tires)



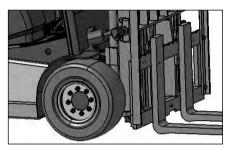
Measure the tire air pressure on each tire.

First 50 - 100 Service Hours or a Week

You must read and understand the warnings and instructions contained in the Safety section of this manual, before performing any operation or maintenance procedures.

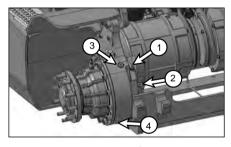
Drive Axle Oil - Change

After the first 50~100 hour of operation, subsequently after every 500 hours or 3 months.



Park the lift truck on a level ground. Check that the parking brake lamp is on, and shift the control lever to the neutral position.

- 1. Raise the mast and block in place.
- 2. Turn the key switch to OFF.



- Unscrew oil air breather ①, level checking plug ②, oil filling plug ③ and remove the drain plug ④. Allow the oil to drain.
- 4. Clean and install the drain plugs.
- Fill the drive axle housing with oil filling plug hole, the accurate amount of oil is defined by the opening of level checking plug.
- 6. Maintain the oil level.

- 7. Screw the oil air breather, level checking plug, oil filling plug and drain plug with the seal rings.
- 8. Raise the mast and remove the blocking.

Every 500 Service Hours or 3 Months

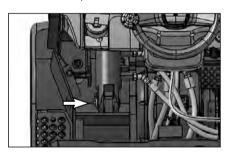
You must read and understand the warnings and instructions contained in the Safety section of this manual, before performing any operation or maintenance procedures.

Tilt Cylinders

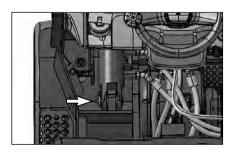
Chassis Pivot Eyebolts - Lubricate



1. Remove floor plates.



Lubricate pivot eyebolts, one fitting on each tilt cylinder.



Check the pivot eye pins for loose retainer bolts and wear.

Mast Pivot Eyes - Lubricate



- Lubricate the mast pivot eyes, one fitting on each side of the mast.
- 2. Check the mast pivot eye pins for loose retainer bolts and wear.

Cylinder Rod Extension - Adjust



1. Tilt the mast to the full forward position.



- Measure the extended length of the cylinder rods from the cylinder housing to the pivot eye. The cylinder rods must be within 3.18 mm (.125 inch) of each other.
- 3. To adjust the cylinder rod extension, loosen bolt.
- 4. Turn the cylinder rod in or out of pivot eye to obtain the proper adjustment. Turning the rod into pivot eye shortens the stroke. Turning the rod out of pivot eye lengthens the stroke.
- Tighten bolt to a torque of 95±15 N·m (70±10 lb·ft). Check the cylinder rods again for even travel.
- 6. With the mast at the tilt back position, install shims as required to permit no gap between pivot eye and spacer, so the mast does not twist at full tilt back position.

Crosshead Rollers - Check

Check Operation

 Operate the mast through a lift cycle. Watch the chains move over the crosshead rollers. Make sure the chain is tracking over the rollers properly.

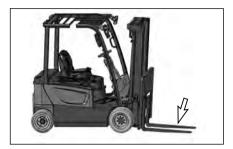


Typical example

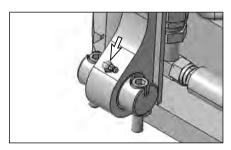
Check for damaged crosshead rollers, guards and retainer rings.

Mast Hinge Pins - Lubricate

Lubricate two fittings



1. Lower the forks and tilt the mast forward.



2. Lubricate the mast hinge pins. One fitting on each side of the mast. Total of two fittings.

Steering Mechanism - Lubricate

Lubricate one fitting

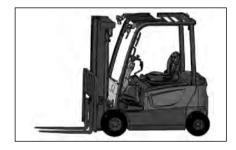


Lubricate fitting on steer axle.

Drive Axle Oil - Change

See topic, "Drive Axle Oil - Change" in "First 50 – 100 Service Hours or a week".

Overhead Guard - Inspect



Look for any loose or damaged bolts. Replace damaged bolts or missing bolts with original equipment part only. Retighten bolts to a torque of 90±10 N·m (67.5±10 lb·ft).

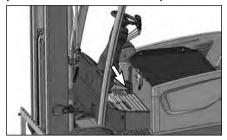
Check the overhead guard for bent or cracked sections. Repair if needed.

Control Panel - Clean, Inspect

Park the lift truck level, with the forks lowered, parking brake engaged, directional control lever in NEUTRAL, and the key switch to OFF.

Open the hood.

JOUTSIDE BATTERY CONNECTOR



[INSIDE BATTERY CONNECTOR]



1. Disconnect the battery.

WARNING

Battery voltage and high amperage are present.

The power modules must be discharged before any contact with the control panel is made.

Personal injury could result if it has not been discharged properly.

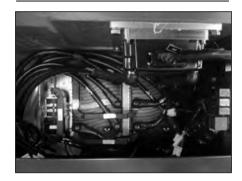
Discharge the head capacitor. See "power modules" in "When Required" section of this manual.

A WARNING

Pressurized air can cause personal injury.

When using pressurized air for cleaning, wear a protective face shield, protective clothing and protective shoes.

The maximum air pressure must be below 205 kPa (30 psi) for cleaning purposes.



Clean the control panel with 205 kPa (30 psi) maximum air pressure, until dust is removed from the control panel.



- 4. Inspect all wiring for loose connections, frayed cables and loose mounting bolts.
- Inspect the fuses for looseness, corrosion and broken connections.

[OUTSIDE BATTERY CONNECTOR]



[INSIDE BATTERY CONNECTOR]



6. Close the hood cover and connect the battery.

Direction Control forward/reverse Switch- Check



Check the tightness of the directional forward/reverse switch mounting bracket. Adjust if needed.

Check for ease of movement of directional forward/reverse switch.

Adjust if needed.

Check for loose wiring. Secure wiring if needed.

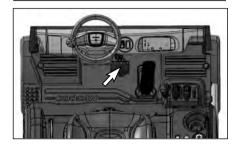
Parking Brake - Test

NOTE: Be sure area around the lift truck is clear of personnel and obstructions.

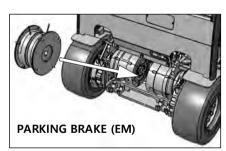
Drive the lift truck with a rated load up a 15% incline.

M WARNING

To prevent personal injury, the operator must be ready to use the service brake if the parking brake is not adjusted correctly and the lift truck starts to move.



2. Halfway up the incline, stop the lift truck by applying the service brakes.



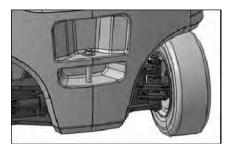
- Once the vehicle stops, the parking brake is automatically engaged with a "clunk", turning on its indicator lamp.
- If the parking brake is normal, the lift truck shall stand at the parked position.
- If the parking brake fails to keep the lift truck at the parked position, repair or replace the parking brake.

Hydraulic Oil Level - Check



- Operate the lift truck for a few minutes to warm the oil.
- Park the lift truck level, with the forks lowered, mast tilted back (all cylinders retracted), parking brake engaged, directional control lever in NEUTRAL, and the key switch to OFF.
- 3. Open the hood.
- 4. Remove the dipstick.
- **5.** Maintain the oil level to the full mark on the dipstick.
- 6. Install the dipstick.
- 7. Install the access cover.

Steer Angle Switches - Check, Clean



- Clean steer angle switches with 205 kpa (30 psi) maximum air pressure until dust is removed.
- Check the operation of steer angle switches and the tightness of bracket Adjustment if needed.

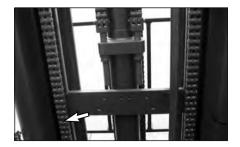
Mast Carriage, Chains and Attachments - Inspect, Adjust, Lubricate



 Operate the lift, tilt and attachment controls. Listen for unusual noises. These may indicate a need for repair.



- Inspect for loose bolts and nuts on the carriage and load backrest. Remove any debris from the carriage and mast.
- Inspect the forks and attachments for free operation and damage. Have repairs made if needed.

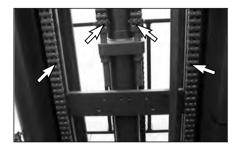


4. Brush in a film of oil on all links of the chain.

5. Raise and lower the carriage a few times to work lubricant into the chain links.

NOTICE

Lubricate chains more frequently than normal where the atmosphere can cause corrosion to components, or when lift truck must work in rapid lift cycles.



Inspect the chain anchors and individual links for wear, loose pins or cracked leaves.

Have all repairs and adjustments made as required.

Every 1000 Service Hours or 6 Months

You must read and understand the warnings and instructions contained in the Safety section of this manual, before performing any operation or maintenance procedures.

Air Breather - Change

Park the lift truck level, with the forks lowered, parking brake engaged, directional control forward/reverse switch in NEUTRAL and the key switch to OFF.

- 1. Open the hood.
- 2. Install a new air breather.

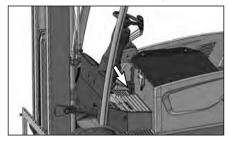


3. Close the hood.

Drive & Pump Motor - Clean, Inspect

Open the hood.

[OUTSIDE BATTERY CONNECTOR]



IINSIDE BATTERY CONNECTORI



- 1. Disconnect the battery.
- 2. Block the steer wheels.
- Remove the battery. See topic, "Battery" in "Every 10 Service Hours or Daily" section of this manual.



- **4.** Fasten lift chains, of equal length, in lift openings in the front of the lift truck.
- Slowly lift the front of the lift truck, until the drive wheels are just off the ground.
- **6.** Put stands under the frame. Remove the tension on the lift chains.
- 7. Remove the battery.
- 8. Remove the floor plate.

NOTICE

Do not move directional lever from one direction to the other when the drive wheels are off the ground and rotating.

Damage can be caused to the control panel.

A WARNING

Battery voltage and high amperage are present.

The power modules must be discharged before any contact with the control panel is made.

Personal injury could result if it has not been discharged properly.

 Blow off the drive motor end shield with 205 kPa (30 psi) maximum air pressure, until dust is removed from the motor.

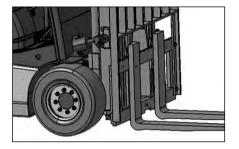


- 10. Install the floor plate.
- 11. Slowly lift the front of the lift truck and remove the stands. Lower the lift truck to the floor. Remove the chains
- **12.** Install and connect the battery. Lower the battery cover and adjust the seat.

Tires and Wheels - Inspect, Check

WARNING

Servicing and changing tires and rims can be dangerous and should be done only by trained personnel using proper tools and procedures. If correct procedures are not followed while servicing tires and rims, the assemblies could burst with explosive force and cause serious physical injury or death. Follow carefully the specific information provided by your tire serving man or dealer.



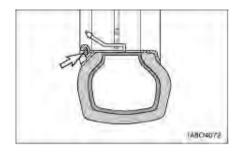
Inspect tires for wear, cuts, gouges and foreign objects. Look for bent rims and correct seating of locking ring.

If equipped with pneumatic tires, check tires for proper inflation. See topic, "Tire Inflation Pressure."

To inflate tires always use a clip-on chuck with minimum 60 cm (24 inches) length of hose to an inline valve and gauge.

Always stand behind the tread of the tire, NOT in front of the rim.

Lift truck capacity is dependent on tire type. Your lift truck dealer should be consulted for possible down ratings when pneumatic tires are used to replace solid (cushion) tires.



Do NOT inflate a tire that has been run while flat or underinflated, without first checking to make sure the locking ring on the wheel is not damaged and is in position.

When tires are changed be sure to clean all rim parts, and if necessary, repaint to stop detrimental effects of corrosion.

Sand blasting is recommended for removal of rust.

Check all components carefully and replace any cracked, badly worn, damaged and severely rusted or corroded parts with new parts of the same size and type. If there is any doubt, replace with new parts. Do not, under any circumstances, attempt to rework, weld, heat or braze any rim components.



- 1. Install drive wheel. Install two nuts opposite each other (180°).
- Install the remaining nuts. Tighten all nuts in a crisscross sequence opposite each other (180°) to 250 N·m (187 lb·ft).
- 3. Reverse the lifting procedure for the front of the lift truck and lower it to the ground.

Lift Chains - Test, Check, Adjust

Lift Chain Wear Test

Inspect the part of the chain that is normally operated over the cross head roller. When the chain bends over the roller, the movement of the parts against each other causes wear.

inspect to be sure that chain link pins do not extend outside of the link hole. If any single link pin is extended beyond its connecting corresponding link, it should be suspected of being broken inside of its link hole. Lift chains are required to check for wear about every 1,000 service hours or 6 months.

Chain wear test is a measurement of wear of the chain links and pins. Take the following steps to check chain wear.

 Lift the mast and carriage enough for getting tension on lift chains.



Typical example

- 2. Measure precisely ten links of chain distance at the center of pins in millimeter.
- 3. Calculate chain wear rate*.
- **4.** If the chain wear rate is 2% or more, replace the lift chain.
- * Chain wear rate (%)

- 1) FOR STD, FF, FFT MAST 19.05mm(0.75 in) for 2~3 ton truck (4000~6500\(\ell\)b).
- 25.4mm(1 in) for 3.3~Light 3.5 ton truck(7000\(ldot\)b) **2)** FOR QUAD MAST (for 2.5 ton)
 - 19.05mm(0.75 in) for inner mast chain.
 - 25.4mm(1 in) for carriage and outer mast chain.

Check for Equal Tension



Typical example

Lift the carriage and the mast high enough for getting tension on lift chains. Check the chains, and make sure the tension is the same. Lift chains are required to check for equal tension about every 1.000 service hours or 6 months.

M WARNING

Personal injury can be caused by sudden movement of the mast and carriage.

Keep hands and feet clear of any parts that can move.

Lift Chain Adjustment



Typical example for carriage equal tension

If the tension is not the same on both chains, take the procedure as follows.

NOTE: If carriage height is not correct, make adjustments by following procedures.

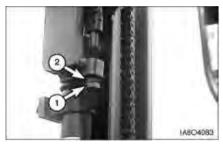
^{**}Chain Pitch = 15.88 mm(0.63 in)

Carriage Chain Adjustment

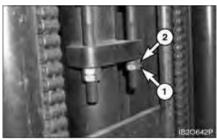
Make sure that carriage height is correct. If correct, adjust the chain for equal tension. If not, adjust the chain for correct carriage height by adjusting anchor nuts(1), (2).

NOTE: See the previous section, "Carriage Roller Extrusion" in "When Required". for proper height of carriage.

- Fully lower the carriage and tilt mast forward or lift the carriage and put blocks under the carriage to release the tension from the lift chains.
- Loosen nut(1) and adjust nut(2) to get proper distance from bottom of inner upright to the bottom of carriage bearing.



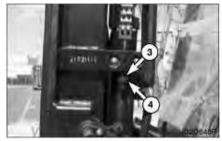
Typical example for carriage chain of STD mast



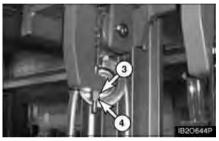
Typical example for carriage chain of FF, FFT, QUAD mast

- Make adjustment anchor nut(1), (2) for equal chain tension.
- Set the mast vertical and raise the carriage and check equal chain tension. If not equal, repeat the same procedure as step 1 through step 3.
- Put LOCTITE No. 242 Tread lock on the threads of the anchor nuts(1), (2) after the adjustment is completed.

Mast Chain Adjustment - FF, FFT Mast



Typical example for FF mast



Typical example for FFT mast, QUAD mast

Make sure that mast height is correct. If correct, adjust chain for equal tension. If not, adjust mast chain for correct mast height by adjusting anchor nuts(3), (4).

NOTE: See the previous section, "Carriage Roller Extrusion" in "When Required". for proper inner mast height.

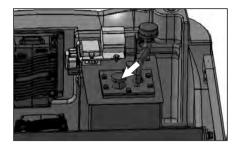
- Lift the inner mast and put blocks under the inner mast to release the tension from the lift chains.
- Loosen nut(3) and adjust nut(4) to make inner mast rail flush with outer mast rail bottom.
- Make adjustment anchor nuts(3), (4) for equal chain tension.
- 4. Raise the inner mast and check equal chain tension. If not equal, repeat the same procedure as step 1 through step 3.
- Put LOCTITE No. 242 tread lock on the threads of the anchor nuts(3), (4) after the adjustment is completed.

Hydraulic Return Filter - Change

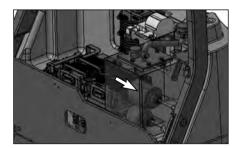
A WARNING

Hot oil and components can cause personal injury. Do not allow hot oil or components to contact skin.

Park the lift truck level with the forks lowered, parking brake engaged, directional control forward/reverse switch in NEUTRAL and the key switch to OFF.



 Loosen the bolts of the hydraulic tank top plate assembly.



- 2. Remove the return filter by hand and discard it.
- 3. Install a new filter assembly.
- Install the tank top plate assembly and fasten the bolts.

Every 2000 Service Hours or Yearly

You must read and understand the warnings and instructions contained in the Safety section of this manual, before performing any operation or maintenance procedures.

Hydraulic, Power Steering System Change Oil and Filter Element

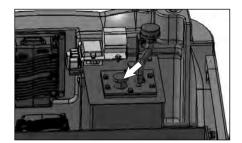


 Operate the lift truck a few minutes to warm the oil.

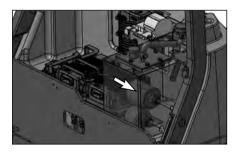
Park the lift truck level, with the forks lowered, parking brake engaged, directional control forward/reverse switch in NEUTRAL and the key switch to OFF.



2. Remove the hydraulic tank drain plug. Allow the oil to drain. Clean and install the plug.



3. Remove an discard the hydraulic filter.



- Remove the breather / dipstick and the strainer.
 Wash them in clean, nonflammable solvent and dry them.
- Install the strainer. Fill the hydraulic tank. See "Refill Capacities." Install the dipstick.
- Turn the key switch to ON and close the seat switch. Operate the hydraulic controls and steering system through a few cycles, to fill the filter and lines.



- 7. Check for oil leaks.
- 8. Retract all cylinders.
- 9. Turn the key switch to OFF.
- **10.** Maintain the oil level to the FULL mark on the breather / dipstick. Add oil if necessary.

Steer Wheel Bearings - Reassemble

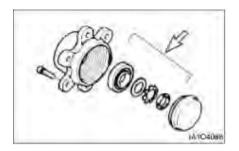
Park the lift truck level with the forks lowered, parking brake engaged, and directional control forward/reverse switch in NEUTRAL.



- Lift the steer wheels off the ground. Place stands or blocking under the frame and steer axle to support the lift truck.
- 2. Remove the hub cap which is pressed into the wheel hub.



3. Straighten the lockwasher tangs.



4. Remove the locknut, lockwasher and flat washer. Remove the outer wheel bearing.



Remove the wheel assembly. Examine the wheel for damage and wear. Replace the wheel if necessary.

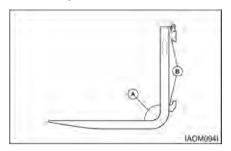


 Install the steer wheel. Put two nuts opposite each other (180°). Tighten both. Install all remaining nuts. Tighten all nuts in a crisscross sequence opposite each other (180°) to a torque of 140 N·m (105 lb-ft).



- While rotating the wheel, tighten the locknut to 34 N-m (24 lb-ft). Loosen the nut completely. Tighten the nut again to a torque of 11±3 N-m (8±2 lb-ft) and lock within this range. Install the cover.
- 8. Raise the lift truck and remove the blocking. Lower the lift truck to the floor.

Fork - Inspect



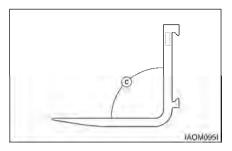
Forks should be inspected, at a minimum, every 12 months. If the truck is being used in a multi-shift or heavy duty operation, they should be checked every six months.

 Inspect the forks carefully for cracks. Special attention should be given to the heel section (A), all weld areas and mounting brackets (B). Inspect the top and bottom hooks on forks used on hook type carriages and tubes on shaft mounted forks.

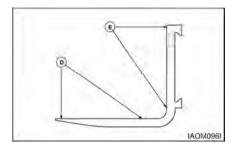
Forks with cracks should be removed from service

"Wet Test" magnetic particle inspection is generally preferred due to its sensitivity and the ease of interpreting the results. Portable equipment is usually recommended so it can be moved to the lift truck.

Inspectors should be trained and qualified in accordance with The American Society for Non Destructive Testing, Level II Qualifications.

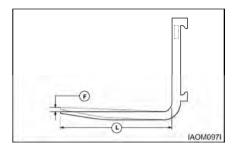


2. Check the angle between the upper face of the blade and the front face of the shank. The fork should be withdrawn from service if angle (C) exceeds 93 degrees or deviates by more than 3 degrees from an original angle other than 90 degrees, as may be found in some special application forks.



Check the straightness of the upper face of blade (D) and the front face of shank (E) with a straight edge.

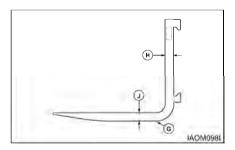
The fork should be withdrawn from service if the deviation from straightness exceeds 0.5 percent of the length of the blade and/or the height of the shank respectively 5 mm/1000 mm (0.18"/36").



4. Check the difference in height of one fork tip to the other when mounted on the fork carrier. A difference in fork tip height can result in uneven support of the load and cause problems with entering loads.

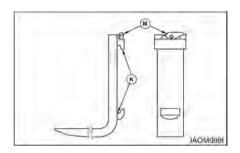
The maximum recommended difference in fork tip elevation (F) is 6.5 mm (0.25") for pallet forks and 3 mm (0.125") for fully tapered forks. The maximum allowable difference in fork tip elevation between the two or more forks is 3 percent of blade length (L).

Replace one or both forks when the difference in fork tip height exceeds the maximum allowable difference. Contact your local DOOSAN Lift Truck Dealer for further information.



Check the fork blade (J) and shank (H) for wear with special attention to the heel (G). The fork should be withdrawn from service if the thickness is reduced to 90 percent or less of the original thickness.

Fork blade length may also be reduced by wear, especially on tapered forks and platens. Remove the forks from service when the blade length is no longer adequate for the intended loads.

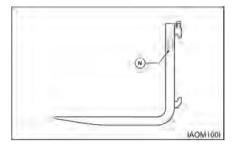


- 6. Check the fork mountings (K) for wear, crushing and other local deformation, which can cause excessive side to side wobble of the forks. Excessive clearance on hook type forks may allow them to fall from the carrier. Forks which show visible signs of such damage should be removed from service.
- Check the positioning lock and other fork retention devices to make sure they are in place and working.

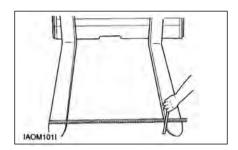
Hook type forks use a spring loaded pin (M), located in the top hook, to engage notches in the top carriage bar to hold the fork in place.

When adjusting the fork spacing, the forks are prevented from sliding off the end of the carriage by stop blocks. These stop blocks are at both ends of the carriage and in the path of the bottom fork hook. The load backrest extension may be used in place of the stop blocks in some cases.

Shaft mounted forks may use set collars or spacers on the shaft to either side of the fork. They may also use U bolts, pins, or similar devices which engage the fork through the top structure of the carriage.



Check fork markings (N) for legibility. Renew markings as required to retain legibility.



- a. Lift the mast and operate the tilt control lever, until the top surface of the forks is parallel with the floor. Place two straight bars that are the same width as the carriage, accross the forks as shown.
 - b. Measure the distance from the bottom of each end of the two bars to the floor. The forks must be parallel within 3 mm (.12 in) for Full Tapered and Polished (FTP) forks, all other forks 6.4 mm (.25 in), for their completer length.
 - c. Put one fork, one third from the tip, under a fixture that will not move. Then operate the tilt control with caution until the rear of the truck lifts just off the floor. Follow the same procedure with the second fork. Repeat Step a.

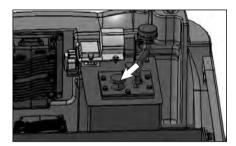
Hydraulic Oil - Check, Change



 Operate the lift truck a few minutes to warm the oil.

Park the lift truck level, with the forks lowered, parking brake engaged, directional control forward/reverse switch in NEUTRAL and the key switch to OFF.

- 2. Remove the hydraulic tank drain plug. Allow the oil to drain. Clean and install the plug.
- 3. Open the hood.



- 4. Remove the dipstick/filler cap assembly.
- Fill the hydraulic tank. See topic, "Refill Capacities". Install the dipstick /filler cap assembly.
- Turn the key switch to ON and close the seat switch. Operate the hydraulic controls and steering system through a few cycles, to fill the filter and lines.
- 7. Check for oil leaks.
- 8. Retract all cylinders.
- 9. Turn the key switch to OFF.
- Maintain the oil level to the FULL mark on the dipstick. Add oil if necessary.

Environment Protection

Environment Protection

When servicing this lift truck, use an authorized servicing area and an approved container to collect coolant, oil, fuel, grease, electrolyte and any other potential environmental pollutant before any lines, fittings or related items are disconnected or removed.

After servicing, dispose of those materials in an authorized place and container. When cleaning the lift truck, be sure to use an authorized area.

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